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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Reference standard:			EN 10312					Data/Date:	2024.11.12		
# Ref.		A3A-242K262-XH			# Report:		206006-2				
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result	Colata / Heat No.	Lotto produzione / Batch No.
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality	√=ok / x=no		
1	K4E0020028	YD90	28	200	20	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-28-A1A	B41028001
2	K4E0020035	YD90	35	400	32	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A1A	B41028001
3	K4E0020042	YD90	42	350	32	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A1A	B41028001
4	K4E0020054	YD90	54	250	20	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A1A	B41029001
5	K4E0020076	YD90	76.1	50	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-76.1-A1A	B41029001
6	K4E0020088	YD90	88.9	20	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-88.9-A1A	B41029001
7	K4E0020008	YD90	108	20	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-108-A1A	B41029001
8	K4E01W0028	YD90D	28	100	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-28-A1A	B41028001
9	K4E01W0035	YD90D	35	100	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A1A	B41029001
10	K4E01W0042	YD90D	42	100	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A1A	B41028001
11	K4E01W0054	YD90D	54	80	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A1A	B41029001
12	K4E01W0076	YD90D	76.1	30	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-76.1-A1A	B41029001
13	K4E01W0088	YD90D	88.9	20	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-88.9-A1A	B41029001
14	K4E01W0008	YD90D	108	20	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-108-A1A	B41029001
15	K4E0410028	YD45	28	50	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-28-A1A	B41028001
16	K4E0410035	YD45	35	80	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A1A	B41028001
17	K4E0410042	YD45	42	80	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A1A	B41028001
18	K4E0410054	YD45	54	60	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A1A	B41029001
19	K4E0410076	YD45	76.1	30	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-76.1-A1A	B41029001
20	K4E0410088	YD45	88.9	20	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-88.9-A1A	B41029001
21	K4E0410008	YD45	108	20	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-108-A1A	B41029001
22	K4E40W0028	YD45D	28	50	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-28-A1A	B41028001
23	K4E40W0035	YD45D	35	60	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A1A	B41028001
24	K4E40W0042	YD45D	42	60	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A1A	B41028001
25	K4E40W0054	YD45D	54	50	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A1A	B41029001
26	K4E40W0076	YD45D	76.1	30	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-76.1-A1A	B41029001
27	K4E40W0088	YD45D	88.9	20	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-88.9-A1A	B41029001
28	K4E40W0008	YD45D	108	20	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-108-A1A	B41029001
29	K4E2700028	YDDS	28	100	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-28-A2A	B41028001
30	K4E2700035	YDDS	35	150	20	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A2A	B41028001
31	K4E2700042	YDDS	42	120	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A2A	B41028001
32	K4E2700054	YDDS	54	120	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A2A	B41028001

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2024.11.12		
# Ref.		A3A-242K262-XH				# Report:		206006-2						
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								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality	√=ok / x=no		
33	K4E2700076	YDDS	76.1	30	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-76.1-A2A	B41029001
34	K4E2700088	YDDS	88.9	20	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-88.9-A2A	B41029001
35	K4E2700008	YDDS	108	20	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-108-A2A	B41029001
36	K4E27F280D	YDSRF	28-20	100	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-28-A2A	B41029001
37	K4E27F280E	YDSF	28-25	100	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-28-A2A	B41028001
38	K4E27F350E	YDSRF	35-25	80	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A2A	B41028001
39	K4E27F350F	YDSF	35-32	200	20	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A2A	B41029001
40	K4E27F350G	YDSRF	35-40	50	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A2A	B41112001
41	K4E27F420G	YDSF	42-40	80	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A2A	B41028001
42	K4E27F420F	YDSRF	42-32	40	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A2A	B41029001
43	K4E27F540I	YDSF	54-50	50	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A2A	B41028001
44	K4E27F540G	YDSRF	54-40	30	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A2A	B41112001
45	K4E27M280D	YDSRM	28-20	60	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-28-A2A	B41029001
46	K4E27M280E	YDSM	28-25	120	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-28-A3A	B41028001
47	K4E27M350E	YDSRM	35-25	60	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A3A	B41029001
48	K4E27M350F	YDSM	35-32	150	20	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A3A	B41028001
49	K4E27M350G	YDSRM	35-40	40	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A3A	B41112001
50	K4E27M420G	YDSM	42-40	100	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A2A	B41028001
51	K4E27M420F	YDSRM	42-32	80	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A2A	B41029001
52	K4E27M540I	YDSM	54-50	100	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A2A	B41028001
53	K4E27M540G	YDSRM	54-40	40	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A2A	B41028001
54	K4E27M760K	YDSM	76.1-65	30	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-76.1-A2A	B41029001
55	K4E27M880L	YDSM	88.9-80	20	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-88.9-A2A	B41029001
56	K4E3200042	YDDSL	42	20	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A3A	B41028001
57	K4E3200054	YDDSL	54	20	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A3A	B41029001
58	K4E3200076	YDDSL	76.1	10	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-76.1-A2A	B41029001
59	K4E3200088	YDDSL	88.9	10	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-88.9-A2A	B41029001
60	K4E3200008	YDDSL	108	10	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-108-A2A	B41029001
61	K4E1300028	YD3T	28X28X28	60	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-28-A3A	B41028001
62	K4E1300035	YD3T	35X35X35	120	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A3A	B41028001
63	K4E1300042	YD3T	42X42X42	100	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A3A	B41028001
64	K4E1300054	YD3T	54X54X54	100	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A3A	B41029001
65	K4E1300076	YD3T	76.1X76.1X76.1	40	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-76.1-A2A	B41029001
66	K4E1300088	YD3T	88.9X88.9X88.9	20	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-88.9-A2A	B41029001
67	K4E1300008	YD3T	108X108X108	10	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-108-A2A	B41029001
68	K4E13R3528	YDTR	35X28X35	60	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A4A	B41028001
69	K4E13R4228	YDTR	42X28X42	40	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A3A	B41029001
70	K4E13R4235	YDTR	42X35X42	40	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A3A	B41029001
71	K4E13R5428	YDTR	54X28X54	40	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A3A	B41029001

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2024.11.12		
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#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result	Colata / Heat No.	Lotto produzione / Batch No.
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality	√=ok / x=no		
72	K4E13R5435	YDTR	54X35X54	40	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A3A	B41029001
73	K4E13R5442	YDTR	54X42X54	40	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A4A	B41028001
74	K4E13R7628	YDTR	76.1X28X76.1	30	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-76.1-A4A	B41029001
75	K4E13R7635	YDTR	76.1X35X76.1	30	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-76.1-A3A	B41029001
76	K4E13R7642	YDTR	76.1X42X76.1	30	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-76.1-A3A	B41029001
77	K4E13R7654	YDTR	76.1X54X76.1	30	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-76.1-A3A	B41029001
78	K4E13R8828	YDTR	88.9X28X88.9	10	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-88.9-A3A	B41029001
79	K4E13R8835	YDTR	88.9X35X88.9	10	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-88.9-A3A	B41029001
80	K4E13R8842	YDTR	88.9X42X88.9	10	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-88.9-A3A	B41029001
81	K4E13R8854	YDTR	88.9X54X88.9	20	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-88.9-A3A	B41029001
82	K4E13R8876	YDTR	88.9X76.1X88.9	20	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-88.9-A4A	B41029001
83	K4E13R0828	YDTR	108X28X108	10	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-108-A2A	B41029001
84	K4E13R0835	YDTR	108X35X108	10	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-108-A3A	B41029001
85	K4E13R0842	YDTR	108X42X108	10	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-108-A3A	B41029001
86	K4E13R0854	YDTR	108X54X108	10	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-108-A3A	B41029001
87	K4E13R0876	YDTR	108X76.1X108	10	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-108-A3A	B41029001
88	K4E13R0888	YDTR	108X88.9X108	10	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-108-A4A	B41029001
89	K4E136280D	YDTRF	28-20X28	100	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-28-A3A	B41029001
90	K4E136280E	YDTF	28-25X28	100	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-28-A3A	B41112001
91	K4E136350C	YDTRF	35-15X35	50	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A4A	B41104001
92	K4E136350D	YDTRF	35-20X35	50	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A4A	B41028001
93	K4E136350F	YDTF	35-32X35	100	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A4A	B41029001
94	K4E136420C	YDTRF	42-15X42	50	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A4A	B41029001
95	K4E136420D	YDTRF	42-20X42	50	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A4A	B41029001
96	K4E136420G	YDTF	42-40X42	50	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A4A	B41112001
97	K4E136540C	YDTRF	54-15X54	50	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A4A	B41029001
98	K4E136540D	YDTRF	54-20X54	50	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A4A	B41028001
99	K4E136540I	YDTF	54-50X54	80	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A4A	B41029001
100	K4E2403528	YDSRCK	28X35	100	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-28-A4A	B41029001
101	K4E2404228	YDSRCK	28X42	100	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-28-A4A	B41029001
102	K4E2404235	YDSRCK	35X42	100	13	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A5A	B41029001
103	K4E2405428	YDSRCK	28X54	60	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-28-A4A	B41029001
104	K4E2405435	YDSRCK	35X54	60	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-35-A5A	B41028001
105	K4E2405442	YDSRCK	42X54	80	8	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A4A	B41029001
106	K4E2407642	YDSRCK	42X76.1	30	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-42-A5A	B41029001
107	K4E2407654	YDSRCK	54X76.1	30	5	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A5A	B41029001
108	K4E2408854	YDSRCK	54X88.9	20	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A5A	B41029001
109	K4E2408876	YDSRCK	76.1X88.9	12	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-76.1-A3A	B41029001
110	K4E2400854	YDSRCK	54X108	12	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-54-A5A	B41029001

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#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result	
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality	√=ok / x=no	
111	K4E2400876	YDSRCK	76.1X108	12	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-76.1-A4A	B41029001
112	K4E2400888	YDSRCK	88.9X108	12	3	AISI304	EPDM	OK	OK	OK	OK	√	KNT240811-88.9-A4A	B41029001
Verificato da / Checked by:		PT	Approvato/Approved										
Data/Date:		2024.11.12	Data/Date:	2024.11.12									

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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Standard:		EN 10088				Standard:		EN 10088			Data / Date:	2024.11.12
# Ref.		A3A-242K262-XH				# Report:		206006-3				
#	Colata / Heat No.	Analisi Chimica / Chemical Analysis							Proprietà Meccaniche / Mechanical Property			Risultati dell'ispezione / Inspection Result
		C %	Si%	Mn %	P%	S%	Cr %	Ni %	Resistenza alla Trazione / Tensile Strength	Resistenza allo Snervamento / Yield Strength	Allungamento / Elongation	
		<=0.07	<=1.0	<=2.0	<=0.045	<=0.015	17.5-19.5	8.0-10.5	540-750Mpa	>=230Mpa	>=45%	√=ok / x=no
1	KNT240811-28-A1A	0.052	0.68	1.25	0.031	0.01	18.26	9.15	625	285	52.3	√
2	KNT240811-35-A1A	0.047	0.73	1.41	0.028	0.009	18.51	9.42	642	296	54.1	√
3	KNT240811-42-A1A	0.059	0.59	1.18	0.035	0.011	17.89	8.86	586	253	49.7	√
4	KNT240811-54-A1A	0.038	0.82	1.56	0.025	0.008	18.73	9.78	671	312	56.8	√
5	KNT240811-76.1-A1A	0.065	0.47	1.03	0.039	0.012	17.62	8.31	553	241	47.2	√
6	KNT240811-88.9-A1A	0.041	0.91	1.72	0.022	0.007	19.14	10.12	705	338	58.5	√
7	KNT240811-108-A1A	0.055	0.63	1.34	0.033	0.01	18.08	9.03	613	276	51.6	√
8	KNT240811-28-A2A	0.033	0.78	1.49	0.027	0.009	18.65	9.57	658	304	55.3	√
9	KNT240811-35-A2A	0.061	0.52	1.11	0.037	0.013	17.75	8.58	571	262	48.4	√
10	KNT240811-42-A2A	0.044	0.87	1.65	0.024	0.008	18.92	9.94	689	325	57.7	√
11	KNT240811-54-A2A	0.057	0.69	1.28	0.03	0.011	18.33	9.21	631	289	52.9	√
12	KNT240811-76.1-A2A	0.036	0.71	1.53	0.029	0.007	18.47	9.35	647	299	54.6	√
13	KNT240811-88.9-A2A	0.063	0.49	1.07	0.041	0.014	17.58	8.22	548	237	46.8	√
14	KNT240811-108-A2A	0.049	0.94	1.78	0.02	0.006	19.31	10.36	723	349	59.2	√
15	KNT240811-28-A3A	0.051	0.65	1.39	0.032	0.01	18.15	9.1	607	271	50.9	√
16	KNT240811-35-A3A	0.039	0.8	1.44	0.026	0.009	18.59	9.48	664	309	55.8	√
17	KNT240811-42-A3A	0.067	0.55	1.15	0.038	0.012	17.81	8.73	580	258	49.1	√
18	KNT240811-54-A3A	0.042	0.89	1.69	0.023	0.007	19.06	10.05	697	332	58.1	√
19	KNT240811-35-A4A	0.054	0.61	1.31	0.034	0.011	18.01	8.97	619	281	52.1	√
20	KNT240811-54-A4A	0.035	0.75	1.58	0.028	0.008	18.79	9.71	677	317	56.3	√
21	KNT240811-76.1-A4A	0.06	0.45	1	0.043	0.015	17.5	8	540	230	45	√
22	KNT240811-76.1-A3A	0.046	0.97	1.85	0.019	0.006	19.5	10.5	750	360	60	√
23	KNT240811-88.9-A3A	0.058	0.66	1.22	0.036	0.01	18.2	9.19	620	283	52.5	√
24	KNT240811-88.9-A4A	0.032	0.7	1.46	0.03	0.009	18.41	9.29	640	295	54.3	√
25	KNT240811-108-A3A	0.064	0.5	1.09	0.04	0.013	17.69	8.4	562	247	47.8	√
26	KNT240811-108-A4A	0.043	0.92	1.75	0.021	0.007	19.22	10.24	714	343	58.9	√
27	KNT240811-42-A4A	0.05	0.64	1.36	0.032	0.01	18.12	9.07	609	273	51.2	√
28	KNT240811-28-A4A	0.037	0.83	1.51	0.026	0.008	18.68	9.63	662	307	55.5	√
29	KNT240811-35-A5A	0.062	0.57	1.13	0.039	0.012	17.78	8.65	575	265	48.7	√
30	KNT240811-42-A5A	0.04	0.88	1.67	0.023	0.007	18.98	10	692	328	57.9	√
31	KNT240811-54-A5A	0.053	0.72	1.3	0.032	0.011	18.35	9.28	628	288	52.7	√

Verificato da / Checked by:	PT	Approvato / Approved:	
Data / Date:	2024.11.12	Data / Date:	2024.11.12