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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2024.10.28	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-242H234C-XH				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch QTY (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimensioni / Size	Marcatura / Marking	Superficie / Surface quality			
1	K6060M150C	YDSMC	15-15	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-15-A1A	B41028001
2	K6060M180C	YDSMC	18-15	50	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A1A	B41027001
3	K6060M220D	YDSMC	22-20	60	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A1A	B41027001
4	K6060M280E	YDSMC	28-25	60	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A1A	B41027001
5	K6060M350F	YDSMC	35-32	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A1A	B41027001
6	K6060M420G	YDSMC	42-40	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A1A	B41027001
7	K6060M540I	YDSMC	54-50	30	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A1A	B41027001
8	K6060F150C	YDSFC	15-15	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-15-A1A	B41027001
9	K6060F180D	YDSRFC	18-20	50	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A1A	B41027001
10	K6060F180C	YDSFC	18-15	50	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A1A	B41027001
11	K6060F220D	YDSFC	22-20	60	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A1A	B41027001
12	K6060F220C	YDSRFC	22-15	60	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A1A	B41027001
13	K6060F280E	YDSFC	28-25	60	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A1A	B41027001
14	K6060F350F	YDSFC	35-32	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A1A	B41027001
15	K6060F420G	YDSFC	42-40	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A1A	B41027001
16	K6060F540I	YDSFC	54-50	30	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A1A	B41027001

Verificato da / Checked by:

PT

Approvato/Approved

Data/Date:

2024.10.28

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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Standard:		EN 10088				Standard:		EN 10088		Data / Date:		2024.10.28
# Ref.		A3A-242H234C-XH				# Report:		206006-3				
#	Colata / Heat No.	Analisi Chimica / Chemical Analysis							Proprietà Meccaniche / Mechanical Property			Risultati dell'ispezione / Inspection Result
		C %	Si%	Mn %	P%	S%	Cr %	Ni %	Resistenza alla Trazione / Tensile Strength	Resistenza allo Snervamento / Yield Strength	Allungamento / Elongation	
		<=0.03	<=1.0	<=2.0	<=0.045	<=0.015	16.5-18.5	10.0-13.0	530-680Mpa	>=240Mpa	>=40%	√=ok / x=no
1	KNT240813-15-A1A	0.012	0.38	1.21	0.027	0.003	16.72	10.45	569	247	54	√
2	KNT240813-18-A1A	0.013	0.38	1.19	0.027	0.003	16.98	10.87	576	258	56	√
3	KNT240813-22-A1A	0.018	0.45	1.42	0.031	0.002	17.83	12.01	610	277	58	√
4	KNT240813-28-A1A	0.014	0.4	1.31	0.028	0.002	17.36	11.54	581	269	51	√
5	KNT240813-35-A1A	0.017	0.43	1.28	0.032	0.002	17.05	10.36	573	253	53	√
6	KNT240813-42-A1A	0.012	0.37	1.15	0.026	0.003	16.79	10.19	568	248	55	√
7	KNT240813-54-A1A	0.019	0.48	1.47	0.033	0.002	18.02	12.45	625	282	57	√
8												
9												
Verificato da / Checked by:		PT		Approvato / Approved:								
Data / Date:		2024.10.28		Data / Date:								

