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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2024.10.28	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-242H234A-XH				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch QTY (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimensioni / Size	Marcatura / Marking	Superficie / Surface quality			
1	K6E0020015	YD90	15	75	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-15-A1A	B41028001
2	K6E0020018	YD90	18	150	20	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A1A	B41028001
3	K6E0020022	YD90	22	250	20	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A1A	B41028001
4	K6E0020028	YD90	28	300	32	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A1A	B41028001
5	K6E0020035	YD90	35	275	20	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A1A	B41028001
6	K6E0020042	YD90	42	200	20	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A1A	B41028001
7	K6E0020054	YD90	54	175	20	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A1A	B41029001
8	K6E0020076	YD90	76. 1	75	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-76. 1-A1A	B41029001
9	K6E0020088	YD90	88. 9	25	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-88. 9-A1A	B41029001
10	K6E0020008	YD90	108	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-108-A1A	B41029001
11	K6E01W0015	YD90D	15	60	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-15-A1A	B41028001
12	K6E01W0018	YD90D	18	65	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A1A	B41029001
13	K6E01W0022	YD90D	22	60	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A1A	B41027001
14	K6E01W0028	YD90D	28	75	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A1A	B41028001
15	K6E01W0035	YD90D	35	75	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A1A	B41029001
16	K6E01W0042	YD90D	42	75	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A1A	B41028001
17	K6E01W0054	YD90D	54	60	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A1A	B41029001
18	K6E01W0076	YD90D	76. 1	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-76. 1-A1A	B41029001
19	K6E01W0088	YD90D	88. 9	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-88. 9-A1A	B41029001
20	K6E01W0008	YD90D	108	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-108-A1A	B41029001
21	K6E0410015	YD45	15	10	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-15-A1A	B41028001
22	K6E0410018	YD45	18	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A1A	B41029001
23	K6E0410022	YD45	22	50	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A1A	B41027001
24	K6E0410028	YD45	28	50	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A1A	B41028001
25	K6E0410035	YD45	35	60	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A1A	B41028001
26	K6E0410042	YD45	42	50	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A1A	B41028001
27	K6E0410054	YD45	54	50	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A1A	B41029001
28	K6E0410076	YD45	76. 1	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-76. 1-A1A	B41029001
29	K6E0410088	YD45	88. 9	8	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-88. 9-A1A	B41029001
30	K6E0410008	YD45	108	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-108-A1A	B41029001
31	K6E40W0015	YD45D	15	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-15-A1A	B41028001
32	K6E40W0018	YD45D	18	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A1A	B41029001
33	K6E40W0022	YD45D	22	50	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A1A	B41027001

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2024.10.28	Colata / Heat No.	Lotto produzione / Batch No.
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#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality	√=ok / x=no		
34	K6E40W0028	YD45D	28	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A1A	B41028001
35	K6E40W0035	YD45D	35	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A1A	B41028001
36	K6E40W0042	YD45D	42	30	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A1A	B41028001
37	K6E40W0054	YD45D	54	30	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A1A	B41029001
38	K6E40W0076	YD45D	76. 1	8	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-76. 1-A1A	B41029001
39	K6E40W0088	YD45D	88. 9	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-88. 9-A1A	B41029001
40	K6E40W0008	YD45D	108	3	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-108-A1A	B41029001
41	K6E92L150C	YD90FCBL	15-15	25	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-15-A2A	B41028001
42	K6E92L180C	YD90FCBL	18-15	2	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A2A	B41029001
43	K6E92L220D	YD90FCBL	22-20	2	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A1A	B41029001
44	K6E92E150C	YD90FCB	15-15	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-15-A2A	B41028001
45	K6E92E180C	YD90FCB	18-15	2	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A2A	B41029001
46	K6E92E220D	YD90FCB	22-20	2	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A2A	B41029001
47	K6E2700015	YDDS	15	30	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-15-A2A	B41028001
48	K6E2700018	YDDS	18	50	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A2A	B41029001
49	K6E2700022	YDDS	22	75	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A2A	B41027001
50	K6E2700028	YDDS	28	90	13	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A1A	B41028001
51	K6E2700035	YDDS	35	100	13	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A1A	B41028001
52	K6E2700042	YDDS	42	75	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A1A	B41028001
53	K6E2700054	YDDS	54	90	13	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A1A	B41028001
54	K6E2700076	YDDS	76. 1	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-76. 1-A2A	B41029001
55	K6E2700088	YDDS	88. 9	20	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-88. 9-A2A	B41029001
56	K6E2700008	YDDS	108	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-108-A2A	B41029001
57	K6E27F150C	YDSF	15-15	10	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-15-A2A	B41028001
58	K6E27F150D	YDSRF	15-20	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-15-A3A	B41029001
59	K6E27F180C	YDSF	18-15	25	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A2A	B41029001
60	K6E27F180D	YDSRF	18-20	25	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A3A	B41029001
61	K6E27F280D	YDSRF	28-20	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A2A	B41029001
62	K6E27F220C	YDSRF	22-15	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A2A	B41027001
63	K6E27F220D	YDSF	22-20	50	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A2A	B41029001
64	K6E27F280E	YDSF	28-25	50	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A2A	B41028001
65	K6E27F350E	YDSRF	35-25	20	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A2A	B41028001
66	K6E27F350F	YDSF	35-32	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A2A	B41029001
67	K6E27F420G	YDSF	42-40	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A2A	B41028001
68	K6E27F420F	YDSRF	42-32	20	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A2A	B41029001
69	K6E27F540I	YDSF	54-50	20	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A2A	B41028001
70	K6E27M280D	YDSRM	28-20	75	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A2A	B41029001
71	K6E27M150C	YDSM	15-15	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-15-A3A	B41028001
72	K6E27M150D	YDSRM	15-20	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-15-A3A	B41029001

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#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality			
73	K6E27M180C	YDSM	18-15	75	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A3A	B41029001
74	K6E27M180D	YDSRM	18-20	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A3A	B41029001
75	K6E27M220C	YDSRM	22-15	60	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A3A	B41027001
76	K6E27M220D	YDSM	22-20	100	13	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A3A	B41027001
77	K6E27M280E	YDSM	28-25	100	13	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A2A	B41028001
78	K6E27M350E	YDSRM	35-25	50	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A2A	B41029001
79	K6E27M350F	YDSM	35-32	75	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A2A	B41028001
80	K6E27M420G	YDSM	42-40	75	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A2A	B41028001
81	K6E27M420F	YDSRM	42-32	25	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A2A	B41029001
82	K6E27M540I	YDSM	54-50	60	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A2A	B41028001
83	K6E27M540G	YDSRM	54-40	10	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A2A	B41028001
84	K6E27M760K	YDSM	76. 1-65	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-76. 1-A2A	B41029001
85	K6E27M880L	YDSM	88. 9-80	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-88. 9-A2A	B41029001
86	K6E3200018	YDDSL	18	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A3A	B41029001
87	K6E3200022	YDDSL	22	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A3A	B41029001
88	K6E3200028	YDDSL	28	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A3A	B41028001
89	K6E3200035	YDDSL	35	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A2A	B41029001
90	K6E3200042	YDDSL	42	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A3A	B41028001
91	K6E3200054	YDDSL	54	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A2A	B41029001
92	K6E3200076	YDDSL	76. 1	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-76. 1-A2A	B41029001
93	K6E3200088	YDDSL	88. 9	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-88. 9-A2A	B41029001
94	K6E3200008	YDDSL	108	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-108-A2A	B41029001
95	K6E1300015	YD3T	15X15X15	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-15-A3A	B41028001
96	K6E1300018	YD3T	18X18X18	50	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A4A	B41029001
97	K6E1300022	YD3T	22X22X22	50	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A3A	B41029001
98	K6E1300028	YD3T	28X28X28	50	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A3A	B41028001
99	K6E1300035	YD3T	35X35X35	60	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A3A	B41028001
100	K6E1300042	YD3T	42X42X42	50	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A3A	B41028001
101	K6E1300054	YD3T	54X54X54	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A3A	B41029001
102	K6E1300076	YD3T	76. 1X76. 1X76. 1	13	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-76. 1-A2A	B41029001
103	K6E1300088	YD3T	88. 9X88. 9X88. 9	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-88. 9-A2A	B41029001
104	K6E1300008	YD3T	108X108X108	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-108-A2A	B41029001
105	K6E13R1815	YDTR	18X15X18	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A4A	B41029001
106	K6E13R2215	YDTR	22X15X22	8	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A4A	B41028001
107	K6E13R2218	YDTR	22X18X22	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A4A	B41028001
108	K6E13R2818	YDTR	28X18X28	10	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A3A	B41029001
109	K6E13R2822	YDTR	28X22X28	10	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A3A	B41029001
110	K6E13R3515	YDTR	35X15X35	10	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A3A	B41029001
111	K6E13R3518	YDTR	35X18X35	10	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A3A	B41028001

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								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality			
112	K6E13R3522	YDTR	35X22X35	20	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A3A	B41028001
113	K6E13R3528	YDTR	35X28X35	20	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A4A	B41028001
114	K6E13R4222	YDTR	42X22X42	20	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A3A	B41029001
115	K6E13R4218	YDTR	42X18X42	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A3A	B41029001
116	K6E13R4228	YDTR	42X28X42	25	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A3A	B41029001
117	K6E13R4235	YDTR	42X35X42	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A4A	B41029001
118	K6E13R5418	YDTR	54X18X54	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A3A	B41029001
119	K6E13R5428	YDTR	54X28X54	35	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A3A	B41029001
120	K6E13R5435	YDTR	54X35X54	20	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A3A	B41029001
121	K6E13R5442	YDTR	54X42X54	12	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A3A	B41028001
122	K6E13R7622	YDTR	76.1X22X76.1	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-76.1-A4A	B41029001
123	K6E13R7628	YDTR	76.1X28X76.1	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-76.1-A4A	B41029001
124	K6E13R7635	YDTR	76.1X35X76.1	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-76.1-A4A	B41029001
125	K6E13R7642	YDTR	76.1X42X76.1	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-76.1-A4A	B41029001
126	K6E13R7654	YDTR	76.1X54X76.1	8	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-76.1-A5A	B41029001
127	K6E13R8822	YDTR	88.9X22X88.9	3	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-88.9-A3A	B41029001
128	K6E13R8828	YDTR	88.9X28X88.9	3	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-88.9-A3A	B41029001
129	K6E13R8835	YDTR	88.9X35X88.9	3	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-88.9-A3A	B41029001
130	K6E13R8842	YDTR	88.9X42X88.9	3	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-88.9-A3A	B41029001
131	K6E13R8854	YDTR	88.9X54X88.9	3	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-88.9-A4A	B41029001
132	K6E13R8876	YDTR	88.9X76.1X88.9	3	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-88.9-A4A	B41029001
133	K6E13R0822	YDTR	108X22X108	1	1	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-108-A2A	B41029001
134	K6E13R0828	YDTR	108X28X108	1	1	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-108-A3A	B41029001
135	K6E13R0835	YDTR	108X35X108	2	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-108-A3A	B41029001
136	K6E13R0842	YDTR	108X42X108	2	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-108-A3A	B41029001
137	K6E13R0854	YDTR	108X54X108	2	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-108-A3A	B41029001
138	K6E13R0876	YDTR	108X76.1X108	2	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-108-A4A	B41029001
139	K6E13R0888	YDTR	108X88.9X108	2	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-108-A4A	B41029001
140	K6E136180C	YDTRF	18-15X18	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A4A	B41029001
141	K6E136220C	YDTRF	22-15X22	20	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A4A	B41027001
142	K6E136220D	YDTRF	22-20X22	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A4A	B41027001
143	K6E136280C	YDTRF	28-15X28	50	8	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A4A	B41029001
144	K6E136280D	YDTRF	28-20X28	25	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A4A	B41029001
145	K6E136350D	YDTRF	35-20X35	30	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A4A	B41028001
146	K6E136350F	YDTRF	35-32X35	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A4A	B41029001
147	K6E136420C	YDTRF	42-15X42	30	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A4A	B41029001
148	K6E136420D	YDTRF	42-20X42	30	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A4A	B41029001
149	K6E136540C	YDTRF	54-15X54	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A4A	B41029001
150	K6E136540D	YDTRF	54-20X54	25	5	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A4A	B41028001

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2024.10.28	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-242H234A-XH				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality	√=ok / x=no		
151	K6E136540I	YDTF	54-50X54	10	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-54-A4A	B41029001
152	K6E136760D	YDTRF	76.1-20X76.1	12	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-76.1-A5A	B41029001
153	K6E136880D	YDTRF	88.9-20X88.9	5	2	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-88.9-A4A	B41029001
154	K6E136080D	YDTRF	108-20X108	2	2	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-108-A4A	B41029001
155	K6E136760I	YDTRF	76.1-50X76.1	3	2	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-76.1-A5A	B41029001
156	K6E136880I	YDTRF	88.9-50X88.9	2	2	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-88.9-A4A	B41029001
157	K6E136080I	YDTRF	108-50X108	1	1	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-108-A4A	B41029001
158	K6E33F150D	YDSHJRF	15-20	10	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-15-A4A	B41028001
159	K6E33F150C	YDSHJF	15-15	10	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-15-A4A	B41028001
160	K6E33F180D	YDSHJRF	18-20	10	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-18-A4A	B41029001
161	K6E33F180C	YDSHJF	18-15	10	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-18-A5A	B41029001
162	K6E33F220D	YDSHJF	22-20	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-22-A4A	B41029001
163	K6E33F220E	YDSHJRF	22-25	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-22-A5A	B41029001
164	K6E33F280E	YDSHJF	28-25	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-28-A4A	B41028001
165	K6E33F350F	YDSHJF	35-32	10	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-35-A4A	B41029001
166	K6E33F420G	YDSHJF	42-40	10	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-42-A4A	B41028001
167	K6E33F540I	YDSHJF	54-50	10	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-54-A4A	B41029001
168	K6E33M150D	YDSHJRM	15-20	10	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-15-A4A	B41028001
169	K6E33M150C	YDSHJM	15-15	10	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-15-A4A	B41028001
170	K6E33M180D	YDSHJRM	18-20	10	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-18-A5A	B41029001
171	K6E33M180C	YDSHJM	18-15	10	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-18-A5A	B41029001
172	K6E33M220C	YDSHJRM	22-15	10	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-22-A5A	B41029001
173	K6E33M220D	YDSHJM	22-20	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-22-A5A	B41027001
174	K6E33M220E	YDSHJRM	22-25	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-22-A5A	B41029001
175	K6E33M280E	YDSHJM	28-25	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-28-A4A	B41028001
176	K6E33M350F	YDSHJM	35-32	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-35-A5A	B41029001
177	K6E33M420G	YDSHJM	42-40	10	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-42-A5A	B41028001
178	K6E33M540I	YDSHJM	54-50	10	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-54-A4A	B41028001
179	K6E2401815	YDSRCK	15X18	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-15-A5A	B41029001
180	K6E2402215	YDSRCK	15X22	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-15-A5A	B41029001
181	K6E2402218	YDSRCK	18X22	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-18-A5A	B41029001
182	K6E2402815	YDSRCK	15X28	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-15-A5A	B41029001
183	K6E2402818	YDSRCK	18X28	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-18-A6A	B41029001
184	K6E2402822	YDSRCK	22X28	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-22-A6A	B41027001
185	K6E2403515	YDSRCK	15X35	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-15-A5A	B41029001
186	K6E2403518	YDSRCK	18X35	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-18-A6A	B41029001
187	K6E2403522	YDSRCK	22X35	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-22-A6A	B41027001
188	K6E2403528	YDSRCK	28X35	25	5	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-28-A5A	B41029001
189	K6E2404218	YDSRCK	18X42	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	KNT240813-18-A6A	B41029001

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2024.10.28	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-242H234A-XH				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality			
190	K6E2404222	YDSRCK	22X42	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A6A	B41027001
191	K6E2404228	YDSRCK	28X42	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A5A	B41029001
192	K6E2404235	YDSRCK	35X42	20	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A5A	B41029001
193	K6E2405422	YDSRCK	22X54	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A6A	B41028001
194	K6E2405428	YDSRCK	28X54	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A5A	B41029001
195	K6E2405435	YDSRCK	35X54	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A5A	B41028001
196	K6E2405442	YDSRCK	42X54	15	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A5A	B41029001
197	K6E2407642	YDSRCK	42X76. 1	10	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A5A	B41029001
198	K6E2407654	YDSRCK	54X76. 1	10	3	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A5A	B41029001
199	K6E2408854	YDSRCK	54X88. 9	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A5A	B41029001
200	K6E2408876	YDSRCK	76. 1X88. 9	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-76. 1-A5A	B41029001
201	K6E2400854	YDSRCK	54X108	3	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A5A	B41029001
202	K6E2400876	YDSRCK	76. 1X108	3	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-76. 1-A3A	B41029001
203	K6E2400888	YDSRCK	88. 9X108	3	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-88. 9-A5A	B41029001
204	K600850015	YDSQ	15	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-15-A6A	B41028001
205	K600850018	YDSQ	18	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A6A	B41029001
206	K600850022	YDSQ	22	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A6A	B41029001
207	K600850028	YDSQ	28	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A5A	B41028001
208	K6E3000015	YDDC	15	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-15-A6A	B41028001
209	K6E3000018	YDDC	18	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-18-A7A	B41029001
210	K6E3000022	YDDC	22	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-22-A6A	B41029001
211	K6E3000028	YDDC	28	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-28-A5A	B41028001
212	K6E3000035	YDDC	35	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-35-A5A	B41029001
213	K6E3000042	YDDC	42	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-42-A5A	B41028001
214	K6E3000054	YDDC	54	5	2	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-54-A5A	B41029001
215	K6E3000076	YDDC	76. 1	1	1	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-76. 1-A3A	B41029001
216	K6E3000088	YDDC	88. 9	1	1	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-88. 9-A5A	B41029001
217	K6E3000008	YDDC	108	1	1	AISI316L	EPDM	OK	OK	OK	OK	✓	KNT240813-108-A5A	B41029001

Verificato da / Checked by: PT

Approvato/Approved

Data/Date: 2024.10.28

Data/Date: 2024.10.28





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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Standard:		EN 10088				Standard:		EN 10088		Data / Date:		2024.10.28
# Ref.		A3A-242H234A-XH				# Report:		206006-3				
#	Colata / Heat No.	Analisi Chimica / Chemical Analysis							Proprietà Meccaniche / Mechanical Property			Risultati dell'ispezione / Inspection Result
		C %	Si%	Mn %	P%	S%	Cr %	Ni %	Resistenza alla Trazione / Tensile Strength	Resistenza allo Snervamento / Yield Strength	Allungamento / Elongation	
		<=0.03	<=1.0	<=2.0	<=0.045	<=0.015	16.5-18.5	10.0-13.0	530-680Mpa	>=240Mpa	>=40%	
1	KNT240813-15-A1A	0.015	0.39	1.26	0.029	0.002	17.12	10.58	585	265	54	v
2	KNT240813-18-A1A	0.016	0.41	1.38	0.03	0.002	17.45	11.23	592	271	52	v
3	KNT240813-22-A1A	0.013	0.38	1.19	0.027	0.003	16.98	10.87	576	258	56	v
4	KNT240813-28-A1A	0.018	0.45	1.42	0.031	0.002	17.83	12.01	610	277	58	v
5	KNT240813-35-A1A	0.014	0.4	1.31	0.028	0.002	17.36	11.54	581	269	51	v
6	KNT240813-42-A1A	0.017	0.43	1.28	0.032	0.002	17.05	10.36	573	253	53	v
7	KNT240813-54-A1A	0.012	0.37	1.15	0.026	0.003	16.79	10.19	568	248	55	v
8	KNT240813-76.1-A1A	0.019	0.48	1.47	0.033	0.002	18.02	12.45	625	282	57	v
9	KNT240813-88.9-A1A	0.016	0.42	1.35	0.03	0.002	17.61	11.82	598	274	50	v
10	KNT240813-108-A1A	0.015	0.4	1.22	0.029	0.002	17.27	11.05	580	262	54	v
11	KNT240813-15-A2A	0.013	0.39	1.29	0.027	0.003	16.86	10.71	570	255	52	v
12	KNT240813-18-A2A	0.018	0.46	1.4	0.031	0.002	17.74	12.28	605	279	59	v
13	KNT240813-22-A2A	0.014	0.41	1.33	0.028	0.002	17.5	11.37	588	267	51	v
14	KNT240813-76.1-A2A	0.017	0.44	1.25	0.032	0.002	17.19	10.64	575	251	53	v

15	KNT240813-88.9-A2A	0.011	0.36	1.18	0.025	0.003	16.68	10.27	565	245	56	√
16	KNT240813-108-A2A	0.02	0.5	1.45	0.034	0.002	18.15	12.59	630	285	58	√
17	KNT240813-15-A3A	0.016	0.43	1.37	0.03	0.002	17.33	11.16	590	269	50	√
18	KNT240813-18-A3A	0.015	0.41	1.24	0.029	0.002	17.08	10.92	582	263	55	√
19	KNT240813-28-A2A	0.014	0.39	1.3	0.028	0.002	17.41	11.68	586	270	52	√
20	KNT240813-35-A2A	0.018	0.47	1.43	0.031	0.002	17.89	12.17	618	280	57	√
21	KNT240813-42-A2A	0.012	0.38	1.21	0.027	0.003	16.72	10.45	569	247	54	√
22	KNT240813-54-A2A	0.017	0.42	1.36	0.031	0.002	17.22	11.73	595	272	51	√
23	KNT240813-22-A3A	0.015	0.4	1.27	0.029	0.002	17.58	10.81	583	264	53	√
24	KNT240813-28-A3A	0.019	0.49	1.41	0.033	0.002	18.08	12.36	622	283	56	√
25	KNT240813-42-A3A	0.013	0.37	1.17	0.026	0.003	16.81	10.62	571	252	55	√
26	KNT240813-18-A4A	0.016	0.44	1.32	0.03	0.002	17.67	11.48	597	275	50	√
27	KNT240813-35-A3A	0.014	0.42	1.35	0.028	0.002	17.15	12.05	587	268	52	√
28	KNT240813-54-A3A	0.018	0.45	1.38	0.032	0.002	17.79	11.92	602	276	58	√
29	KNT240813-22-A4A	0.015	0.41	1.29	0.029	0.002	17.39	10.77	584	261	53	√
30	KNT240813-35-A4A	0.017	0.43	1.31	0.031	0.002	17.48	11.29	591	266	51	√
31	KNT240813-42-A4A	0.013	0.38	1.23	0.027	0.003	16.93	10.33	572	250	56	√
32	KNT240813-76.1-A4A	0.019	0.46	1.44	0.033	0.002	18.11	12.41	627	284	57	√
33	KNT240813-76.1-A5A	0.016	0.4	1.34	0.03	0.002	17.29	11.59	593	273	50	√
34	KNT240813-88.9-A3A	0.014	0.39	1.25	0.028	0.002	17.02	10.98	578	259	54	√
35	KNT240813-88.9-A4A	0.017	0.42	1.39	0.031	0.002	17.54	11.87	600	278	52	√
36	KNT240813-108-A3A	0.016	0.41	1.32	0.029	0.002	17.35	11.02	587	266	53	√
37	KNT240813-108-A4A	0.015	0.4	1.29	0.03	0.002	17.62	11.45	594	271	51	√

38	KNT240813-28-A4A	0.017	0.43	1.35	0.031	0.002	17.18	10.76	581	263	55	√
39	KNT240813-54-A4A	0.014	0.39	1.26	0.028	0.003	16.95	10.48	575	257	54	√
40	KNT240813-15-A4A	0.012	0.38	1.21	0.027	0.003	16.72	10.45	569	247	54	√
41	KNT240813-18-A5A	0.018	0.45	1.42	0.031	0.002	17.83	12.01	610	277	58	√
42	KNT240813-22-A5A	0.014	0.4	1.31	0.028	0.002	17.36	11.54	581	269	51	√
43	KNT240813-35-A5A	0.017	0.43	1.35	0.031	0.002	17.18	10.76	581	263	55	√
44	KNT240813-42-A5A	0.018	0.45	1.38	0.032	0.002	17.79	11.92	602	276	58	√
45	KNT240813-15-A5A	0.015	0.41	1.29	0.029	0.002	17.39	10.77	584	261	53	√
46	KNT240813-18-A6A	0.017	0.43	1.31	0.031	0.002	17.48	11.29	591	266	51	√
47	KNT240813-22-A6A	0.013	0.38	1.23	0.027	0.003	16.93	10.33	572	250	56	√
48	KNT240813-28-A5A	0.016	0.43	1.37	0.03	0.002	17.33	11.16	590	269	50	√
49	KNT240813-54-A5A	0.015	0.4	1.22	0.029	0.002	17.27	11.05	580	262	54	√
50	KNT240813-76.1-A3A	0.013	0.39	1.29	0.027	0.003	16.86	10.71	570	255	52	√
51	KNT240813-88.9-A5A	0.018	0.46	1.4	0.031	0.002	17.74	12.28	605	279	59	√
52	KNT240813-15-A6A	0.014	0.41	1.33	0.028	0.002	17.5	11.37	588	267	51	√
53	KNT240813-18-A7A	0.02	0.5	1.45	0.034	0.002	18.15	12.59	630	285	58	√
54	KNT240813-108-A5A	0.016	0.43	1.37	0.03	0.002	17.33	11.16	590	269	50	√

Verificato da / Checked by:	PT	Approvato / Approved:	
Data / Date:	2024.10.28	Data / Date:	2024.10.28

