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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		25.08.23	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A8Y-252J266G				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimensioni / Size	Marcatura / Marking	Superficie / Surface quality	√=ok / x=no		
1	KCE1300008	ED3T	108X108X108	16	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-108-A1A	B50808001
2	KCE1300035	ED3T	35X35X35	40	5	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-35-A1A	B50811001
3	KCE1300042	ED3T	42X42X42	30	5	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-42-A1A	B50811001
4	KCE1300054	ED3T	54X54X54	16	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-54-A1A	B50807001
5	KCE0410008	ED45	108	20	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-108-A2A	B50816001
6	KCE0410022	ED45	22	160	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-22-A1A	B50819001
7	KCE0410028	ED45	28	160	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-28-A1A	B50819001
8	KCE0410035	ED45	35	150	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-35-A2A	B50819001
9	KCE0410042	ED45	42	180	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-42-A2A	B50821001
10	KCE0410054	ED45	54	168	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-54-A2A	B50809001
11	KCE40W0008	ED45D	108	16	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-108-A3A	B50807001
12	KCE40W0022	ED45D	22	150	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-22-A1A	B50819001
13	KCE40W0028	ED45D	28	100	13	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-28-A2A	B50809001
14	KCE40W0035	ED45D	35	100	13	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-35-A3A	B50819001
15	KCE40W0042	ED45D	42	210	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-42-A3A	B50819001
16	KCE40W0054	ED45D	54	192	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-54-A3A	B50813001
17	KCE0020008	ED90	108	13	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-108-A4A	B50823001
18	KCE0020022	ED90	22	160	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-22-A1A	B50819001
19	KCE0020028	ED90	28	300	32	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-28-A1A	B50819001
20	KCE0020035	ED90	35	350	32	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-35-A1A	B50801001
21	KCE0020042	ED90	42	240	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-42-A4A	B50816001
22	KCE0020054	ED90	54	304	32	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-54-A1A	B50813001
23	KCE01W0008	ED90D	108	17	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-108-A1A	B50821001
24	KCE01W0022	ED90D	22	240	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-22-A1A	B50821001
25	KCE01W0028	ED90D	28	80	8	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-28-A2A	B50821001
26	KCE01W0035	ED90D	35	200	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-35-A2A	B50807001
27	KCE01W0042	ED90D	42	160	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-42-A5A	B50821001
28	KCE01W0054	ED90D	54	96	13	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-54-A2A	B61230001
29	KCE3000008	EDDC	108	9	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-108-A2A	B50809001
30	KC02940008	EDDM	108	12	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-108-A3A	B50809001
31	KCE2700008	EDDS	108	8	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-108-A4A	B50809001

Norma di riferimento / Reference standard:			EN 10312							Data/Date:		25.08.23	Colata / Heat No.	Lotto produzione / Batch No.
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#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimensioni / Size	Marcatura / Marking	Superficie / Surface quality	√=ok / x=no		
32	KCE2700088	EDDS	88.9	4	2	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-88.9-A1A	B50820001
33	KCE3200008	EDDSL	108	20	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-108-A1A	B50821001
34	KCE3200042	EDDSL	42	10	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-42-A1A	B50821001
35	KCE3200054	EDDSL	54	10	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-54-A3A	B50819001
36	KCE3200076	EDDSL	76.1	9	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-76.1-A1A	B50808001
37	KCE3200088	EDDSL	88.9	16	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-88.9-A1A	B50821001
38	KCE27F350F	EDSF	35-32	240	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-35-A3A	B50808001
39	KCE27F420G	EDSF	42-40	150	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-42-A2A	B50819001
40	KCE27F540I	EDSF	54-50	120	13	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-54-A1A	B50801001
41	KCE27M080M	EDSM	108-100	12	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-108-A2A	B50819001
42	KCE27M350F	EDSM	35-32	160	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-35-A1A	B61211001
43	KCE27M420G	EDSM	42-40	360	32	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-42-A3A	B61230001
44	KCE27M540I	EDSM	54-50	40	5	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-54-A2A	B50821001
45	KCE27M760K	EDSM	76.1-65	32	5	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-76.1-A1A	B61230001
46	KCE27M880L	EDSM	88.9-80	16	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-88.9-A1A	B50814001
47	KCE13R0854	EDTR	108X54X108	6	2	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-108-A3A	B50821001
48	KCE13R0876	EDTR	108X76.1X108	2	2	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-108-A4A	B50821001
49	KCE13R4228	EDTR	42X28X42	30	5	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-42-A4A	B50821001
50	KCE13R4235	EDTR	42X35X42	30	5	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-42-A5A	B50821001
51	KCE13R5428	EDTR	54X28X54	16	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-54-A3A	B50821001
52	KCE13R5442	EDTR	54X42X54	16	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-54-A1A	B50821001
53	KCE13R7654	EDTR	76.1X54X76.1	12	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-76.1-A1A	B50807001
54	KCE13R8854	EDTR	88.9X54X88.9	6	2	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-88.9-A1A	B50821001
55	KCE136280C	EDTRF	28-15X28	100	13	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-28-A1A	B50821001
56	KCE136280D	EDTRF	28-20X28	100	13	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-28-A2A	B50821001
57	KCE136350C	EDTRF	35-15X35	80	8	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-35-A2A	B50821001
58	KCE136350D	EDTRF	35-20X35	120	13	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-35-A3A	B50821001
59	KCE136420C	EDTRF	42-15X42	90	13	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-42-A1A	B50821001
60	KCE136420D	EDTRF	42-20X42	90	13	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-42-A2A	B50821001
61	KCE136540C	EDTRF	54-15X54	100	13	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-54-A2A	B50821001
62	KCE136540D	EDTRF	54-20X54	80	8	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-54-A3A	B50821001
63	KCE136760D	EDTRF	76.1-20X76.1	30	5	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-76.1-A1A	B50821001
64	KCE136880D	EDTRF	88.9-20X88.9	6	2	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-88.9-A1A	B50807001
65	KCE136880D	EDTRF	88.9-20X88.9	3	2	Q235B	EPDM	OK	OK	OK	OK	√	GED250709-88.9-A1A	B50821001
Verificato da / Checked by: PT			Approvato/Approved			 								
Data/Date:		25.08.23	Data/Date:	25.08.23										



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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Standard:		EN 10088				Standard:		EN 10088		Data / Date:		25.08.23
# Ref.		A8Y-252J266G				# Report:		206006-3				
#	Colata / Heat No.	Analisi Chimica / Chemical Analysis							Proprietà Meccaniche / Mechanical Property			Risultati dell'ispezione / Inspection Result
		C %	Si %	Mn %	P %	S %	---	---	Resistenza alla Trazione / Tensile Strength	Resistenza allo Snervamento / Yield Strength	Allungamento / Elongation	
		<=0.20	<=0.35	<=1.40	<=0.045	<=0.045	---	---	370-500Mpa	>=235Mpa	>=26%	
1	GED250709-108-A1A	0.15	0.22	1.1	0.032	0.028	--	--	415	265	29.5	√
2	GED250709-35-A1A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
3	GED250709-42-A1A	0.15	0.27	1.16	0.037	0.033	--	--	440	278	28.2	√
4	GED250709-54-A1A	0.12	0.18	0.95	0.029	0.031	--	--	390	248	31	√
5	GED250709-108-A2A	0.18	0.28	1.25	0.038	0.025	--	--	450	282	27.5	√
6	GED250709-22-A1A	0.15	0.22	1.1	0.032	0.028	--	--	415	265	29.5	√
7	GED250709-28-A1A	0.19	0.33	1.36	0.044	0.039	--	--	490	302	26.3	√
8	GED250709-35-A2A	0.15	0.24	1.09	0.033	0.028	--	--	425	269	29	√
9	GED250709-42-A2A	0.18	0.28	1.25	0.038	0.025	--	--	450	282	27.5	√
10	GED250709-54-A2A	0.15	0.22	1.1	0.032	0.028	--	--	415	265	29.5	√
11	GED250709-108-A3A	0.15	0.22	1.1	0.032	0.028	--	--	415	265	29.5	√
12	GED250709-28-A2A	0.15	0.24	1.09	0.033	0.028	--	--	425	269	29	√
13	GED250709-35-A3A	0.15	0.27	1.16	0.037	0.033	--	--	440	278	28.2	√
14	GED250709-42-A3A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
15	GED250709-54-A3A	0.15	0.27	1.16	0.037	0.033	--	--	440	278	28.2	√
16	GED250709-108-A4A	0.12	0.18	0.95	0.029	0.031	--	--	390	248	31	√
17	GED250709-42-A4A	0.18	0.28	1.25	0.038	0.025	--	--	450	282	27.5	√
18	GED250709-42-A5A	0.15	0.22	1.1	0.032	0.028	--	--	415	265	29.5	√
19	GED250709-88.9-A1A	0.15	0.22	1.1	0.032	0.028	--	--	415	265	29.5	√
	GED250709-76.1-A1A	0.15	0.24	1.09	0.033	0.028	--	--	425	269	29	√
Verificato da / Checked by:		PT		Approvato / Approved:								
Data / Date:		25.08.23		Data / Date: 25.08.23								

