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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		25.09.21	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A8Y-252J295C				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality			
												v=ok / x=no		
1	KCE0020022	ED90	22	160	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-22-A1A	B50908001
2	KCE0020028	ED90	28	100	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-28-A1A	B50911001
3	KCE0020035	ED90	35	100	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-35-A1A	B50911001
4	KCE0020042	ED90	42	90	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-42-A1A	B50907001
5	KCE0020054	ED90	54	192	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-54-A1A	B50916001
6	KCE01W0008	ED90D	108	5	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-108-A1A	B50919001
7	KCE01W0035	ED90D	35	40	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-35-A2A	B50919001
8	KCE01W0042	ED90D	42	64	8	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-42-A2A	B50919001
9	KCE01W0054	ED90D	54	72	8	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-54-A2A	B50921001
10	KCE01W0088	ED90D	88.9	10	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-88.9-A1A	B50909001
11	KCE3000008	EDDC	108	9	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-108-A2A	B50907001
12	KC02940008	EDDM	108	12	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-108-A3A	B50919001
13	KCE2700008	EDDS	108	8	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-108-A4A	B50909001
14	KCE2700088	EDDS	88.9	16	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-88.9-A2A	B50919001
15	KCE3200008	EDDSL	108	4	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-108-A5A	B50919001
16	KCE3200042	EDDSL	42	10	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-42-A3A	B50913001
17	KCE3200054	EDDSL	54	10	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-54-A3A	B50923001
18	KCE3200076	EDDSL	76.1	6	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-76.1-A1A	B50919001
19	KCE3200088	EDDSL	88.9	12	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-88.9-A3A	B50919001
20	KCE27F280E	EDSF	28-25	150	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-28-A2A	B50901001
21	KCE27F350F	EDSF	35-32	80	8	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-35-A1A	B50916001
22	KCE27F420G	EDSF	42-40	50	8	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-42-A1A	B50913001
23	KCE27F540I	EDSF	54-50	30	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-54-A4A	B50921001
24	KCE27M080M	EDSM	108-100	6	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-108-A6A	B50921001
25	KCE27M280E	EDSM	28-25	120	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-28-A1A	B50921001
26	KCE27M540I	EDSM	54-50	40	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-54-A2A	B50907001
27	KCE27M760K	EDSM	76.1-65	16	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-76.1-A1A	B50921001
28	KCE27M880L	EDSM	88.9-80	8	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-88.9-A1A	B61230001
29	KCE27F280D	EDSRF	28-20	180	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-28-A2A	B50909001
30	KCE13R0854	EDTR	108X54X108	6	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-108-A7A	B50909001
31	KCE13R0876	EDTR	108X76.1X108	4	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-108-A8A	B50909001
32	KCE13R4228	EDTR	42X28X42	30	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-42-A2A	B50920001

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								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality			
33	KCE0020008	ED90	108	5	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-108-A9A	B50921001
34	KCE40W0088	ED45D	88.9	12	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-88.9-A2A	B50921001
35	KCE40W0054	ED45D	54	80	8	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-54-A3A	B50919001
36	KCE40W0042	ED45D	42	30	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-42-A3A	B50908001
37	KCE40W0035	ED45D	35	50	8	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-35-A2A	B50921001
38	KCE40W0028	ED45D	28	100	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-28-A1A	B50908001
39	KCE40W0022	ED45D	22	150	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-22-A1A	B50919001
40	KCE40W0008	ED45D	108	6	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-108-A10A	B50901001
41	KCE0410088	ED45	88.9	9	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-88.9-A3A	B50919001
42	KCE0410054	ED45	54	24	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-54-A4A	B61211001
43	KCE0410042	ED45	42	30	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-42-A1A	B61230001
44	KCE0410035	ED45	35	50	8	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-35-A1A	B50921001
45	KCE0410028	ED45	28	80	8	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-28-A2A	B61230001
46	KCE0410008	ED45	108	4	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-108-A11A	B50914001
47	KCE1300088	ED3T	88.9X88.9X88.9	12	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-88.9-A1A	B50921001
48	KCE1300076	ED3T	76.1X76.1X76.1	5	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-76.1-A1A	B50921001
49	KCE1300054	ED3T	54X54X54	80	8	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-54-A2A	B50921001
50	KCE1300042	ED3T	42X42X42	30	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-42-A2A	B50921001
51	KCE1300035	ED3T	35X35X35	40	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-35-A2A	B50921001
52	KCE1300008	ED3T	108X108X108	6	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-108-A12A	B50921001
53	KCE13R5422	EDTR	54X22X54	20	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-54-A3A	B50907001
54	KCE13R5428	EDTR	54X28X54	16	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-54-A4A	B50921001
55	KCE13R5442	EDTR	54X42X54	16	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-54-A2A	B50921001
56	KCE13R7654	EDTR	76.1X54X76.1	12	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-76.1-A1A	B50921001
57	KCE13R8854	EDTR	88.9X54X88.9	6	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-88.9-A2A	B50921001
58	KCE136280D	EDTRF	28-20X28	100	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-28-A1A	B50921001
59	KCE136350C	EDTRF	35-15X35	40	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-35-A1A	B50921001
60	KCE136420C	EDTRF	42-15X42	30	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-42-A3A	B50921001
61	KCE136420D	EDTRF	42-20X42	30	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-42-A1A	B50921001
62	KCE136540C	EDTRF	54-15X54	20	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-54-A3A	B50921001
63	KCE136540D	EDTRF	54-20X54	20	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-54-A4A	B50921001
64	KCE136760D	EDTRF	76.1-20X76.1	12	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-76.1-A1A	B50907001
65	KCE136880D	EDTRF	88.9-20X88.9	9	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250901-88.9-A3A	B50921001
Verificato da / Checked by: PT			Approvato/Approved											
Data/Date:		25.09.21	Data/Date:	25.09.21										

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#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch QTY (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result			
								Prova tenuta aria / Air tight test	Dimensioni / Size	Marcatura / Marking	Superficie / Surface quality				
												v=ok / x=no			



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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Standard:		EN 10088				Standard:			EN 10088		Data / Date:		25.09.21
# Ref.		A8Y-252J295C				# Report:		206006-3					
#	Colata / Heat No.	Analisi Chimica / Chemical Analysis							Proprietà Meccaniche / Mechanical Property			Risultati dell'ispezione / Inspection Result	
		C %	Si %	Mn %	P %	S %	---	---	Resistenza alla Trazione / Tensile Strength	Resistenza allo Snervamento / Yield Strength	Allungamento / Elongation		
		<=0.20	<=0.35	<=1.40	<=0.045	<=0.045	---	---	370-500Mpa	>=235Mpa	>=26%	√=ok / x=no	
1	GED250901-22-A1A	0.15	0.22	1.1	0.032	0.028	--	--	415	265	29.5	√	
2	GED250901-28-A1A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√	
3	GED250901-35-A1A	0.15	0.27	1.16	0.037	0.033	--	--	440	278	28.2	√	
4	GED250901-42-A1A	0.12	0.18	0.95	0.029	0.031	--	--	390	248	31	√	
5	GED250901-54-A1A	0.18	0.28	1.25	0.038	0.025	--	--	450	282	27.5	√	
6	GED250901-108-A1A	0.15	0.22	1.1	0.032	0.028	--	--	415	265	29.5	√	
7	GED250901-35-A2A	0.19	0.33	1.36	0.044	0.039	--	--	490	302	26.3	√	
8	GED250901-42-A2A	0.15	0.24	1.09	0.033	0.028	--	--	425	269	29	√	
9	GED250901-54-A2A	0.18	0.28	1.25	0.038	0.025	--	--	450	282	27.5	√	
10	GED250901-88.9-A1A	0.15	0.22	1.1	0.032	0.028	--	--	415	265	29.5	√	
11	GED250901-108-A2A	0.15	0.22	1.1	0.032	0.028	--	--	415	265	29.5	√	
12	GED250901-108-A3A	0.15	0.24	1.09	0.033	0.028	--	--	425	269	29	√	
13	GED250901-108-A4A	0.15	0.27	1.16	0.037	0.033	--	--	440	278	28.2	√	
14	GED250901-88.9-A2A	0.12	0.18	0.95	0.029	0.031	--	--	390	248	31	√	
15	GED250901-108-A5A	0.18	0.28	1.25	0.038	0.025	--	--	450	282	27.5	√	
16	GED250901-42-A3A	0.15	0.22	1.1	0.032	0.028	--	--	415	265	29.5	√	
17	GED250901-54-A3A	0.15	0.24	1.09	0.033	0.028	--	--	425	269	29	√	
18	GED250901-76.1-A1A	0.15	0.27	1.16	0.037	0.033	--	--	440	278	28.2	√	
19	GED250901-88.9-A3A	0.18	0.28	1.25	0.038	0.025	--	--	450	282	27.5	√	
20	GED250901-28-A2A	0.1	0.16	0.89	0.025	0.022	--	--	380	240	32.2	√	
21	GED250901-54-A4A	0.12	0.19	0.98	0.028	0.026	--	--	395	250	31.2	√	
22	GED250901-108-A6A	0.19	0.34	1.38	0.043	0.04	--	--	495	305	26.2	√	

23	GED250901-108-A7A	0.12	0.19	0.98	0.028	0.026	--	--	395	250	31.2	√
24	GED250901-108-A8A	0.18	0.28	1.25	0.038	0.025	--	--	450	282	27.5	√
25	GED250901-108-A9A	0.19	0.33	1.36	0.044	0.039	--	--	490	302	26.3	√
26	GED250901-108-A10A	0.12	0.18	0.95	0.029	0.031	--	--	390	248	31	√
27	GED250901-108-A11A	0.18	0.28	1.25	0.038	0.025	--	--	450	282	27.5	√
28	GED250901-108-A12A	0.18	0.28	1.25	0.038	0.025	--	--	450	282	27.5	√

Verificato da / Checked by:		PT	Approvato / Approved:		
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