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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2025.08.23	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A8Y-252J266L				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality			
v=ok / x=no														
1	KCE1300008	ED3T	108X108X108	16	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-108-A1A	B50803001
2	KCE1300035	ED3T	35X35X35	40	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-35-A1A	B50811001
3	KCE1300042	ED3T	42X42X42	60	8	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-42-A1A	B50811001
4	KCE1300054	ED3T	54X54X54	16	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-54-A1A	B50814001
5	KCE0410008	ED45	108	20	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-108-A2A	B50811001
6	KCE0410022	ED45	22	160	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-22-A1A	B50811001
7	KCE0410028	ED45	28	160	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-28-A1A	B50803001
8	KCE0410035	ED45	35	150	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-35-A2A	B50803001
9	KCE0410042	ED45	42	180	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-42-A2A	B50811001
10	KCE0410054	ED45	54	192	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-54-A2A	B50803001
11	KCE40W0008	ED45D	108	18	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-108-A3A	B50811001
12	KCE40W0022	ED45D	22	150	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-22-A1A	B50803001
13	KCE40W0028	ED45D	28	100	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-28-A2A	B50811001
14	KCE40W0035	ED45D	35	100	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-35-A1A	B50814001
15	KCE40W0042	ED45D	42	240	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-42-A3A	B50813001
16	KCE40W0054	ED45D	54	208	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-54-A3A	B50811001
17	KCE0020008	ED90	108	13	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-108-A1A	B50803001
18	KCE0020022	ED90	22	160	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-22-A1A	B50811001
19	KCE0020028	ED90	28	400	32	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-28-A3A	B50811001
20	KCE0020035	ED90	35	350	32	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-35-A2A	B50814001
21	KCE0020042	ED90	42	270	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-42-A4A	B50811001
22	KCE0020054	ED90	54	304	32	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-54-A4A	B50811001
23	KCE01W0008	ED90D	108	18	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-108-A2A	B50803001
24	KCE01W0022	ED90D	22	240	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-22-A1A	B50803001
25	KCE01W0028	ED90D	28	80	8	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-28-A1A	B50813001
26	KCE01W0035	ED90D	35	200	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-35-A1A	B50811001
27	KCE01W0042	ED90D	42	160	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-42-A2A	B50803001
28	KCE01W0054	ED90D	54	96	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-54-A1A	B50811001
29	KCE3000008	EDDC	108	18	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-108-A3A	B50811001
30	KC02940008	EDDM	108	12	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-108-A1A	B50813001
31	KC02940028	EDDM	28	400	32	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-28-A2A	B50811001
32	KC02940035	EDDM	35	300	32	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-35-A2A	B50803001

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#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality			
v=ok / x=no														
33	KC02940076	EDDM	76.1	32	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-76.1-A1A	B50811001
34	KC02940088	EDDM	88.9	18	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-88.9-A1A	B50811001
35	KCE2700008	EDDS	108	4	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-108-A2A	B50814001
36	KCE2700088	EDDS	88.9	8	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-88.9-A2A	B50811001
37	KCE3200008	EDDSL	108	22	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-108-A3A	B50811001
38	KCE3200042	EDDSL	42	20	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-42-A3A	B50803001
39	KCE3200054	EDDSL	54	20	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-54-A2A	B50803001
40	KCE3200076	EDDSL	76.1	12	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-76.1-A2A	B50811001
41	KCE3200088	EDDSL	88.9	18	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-88.9-A1A	B50814001
42	KCE27F350F	EDSF	35-32	240	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-35-A1A	B50811001
43	KCE27F420G	EDSF	42-40	150	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-42-A4A	B50811001
44	KCE27F540I	EDSF	54-50	120	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-54-A3A	B50803001
45	KCE27M080M	EDSM	108-100	12	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-108-A1A	B50803001
46	KCE27M220D	EDSM	22-20	180	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-22-A1A	B50811001
47	KCE27M350F	EDSM	35-32	160	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-35-A2A	B50811001
48	KCE27M420G	EDSM	42-40	300	32	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-42-A2A	B50814001
49	KCE27M540I	EDSM	54-50	40	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-54-A4A	B50811001
50	KCE27M760K	EDSM	76.1-65	32	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-76.1-A1A	B50811001
51	KCE27M880L	EDSM	88.9-80	16	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-88.9-A2A	B50803001
52	KCE27F280D	EDSRF	28-20	180	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-28-A3A	B50803001
53	KCE27M280D	EDSRM	28-20	160	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-28-A1A	B50811001
54	KCE13R0854	EDTR	108X54X108	9	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-108-A2A	B50811001
55	KCE13R0876	EDTR	108X76.1X108	2	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-108-A3A	B50811001
56	KCE13R4228	EDTR	42X28X42	60	8	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-42-A3A	B50814001
57	KCE13R4235	EDTR	42X35X42	30	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-42-A4A	B50803001
58	KCE13R5428	EDTR	54X28X54	16	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-54-A1A	B50811001
59	KCE13R5442	EDTR	54X42X54	32	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-54-A2A	B50803001
60	KCE13R7654	EDTR	76.1X54X76.1	12	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-76.1-A2A	B50803001
61	KCE13R8854	EDTR	88.9X54X88.9	6	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-88.9-A1A	B50811001
62	KCE136280C	EDTRF	28-15X28	100	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-28-A2A	B50811001
63	KCE136280D	EDTRF	28-20X28	100	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-28-A3A	B50814001
64	KCE136350C	EDTRF	35-15X35	120	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-35-A1A	B50811001
65	KCE136350D	EDTRF	35-20X35	120	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-35-A2A	B50811001
66	KCE136420C	EDTRF	42-15X42	90	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-42-A2A	B50803001
67	KCE136420D	EDTRF	42-20X42	120	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-42-A3A	B50803001
68	KCE136540C	EDTRF	54-15X54	100	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-54-A3A	B50811001
69	KCE136540D	EDTRF	54-20X54	80	8	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-54-A4A	B50803001
70	KCE136760D	EDTRF	76.1-20X76.1	30	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED250709-76.1-A1A	B50811001

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# Ref.		A8Y-252J266L				# Report:		206006-2									
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result					
								Prova tenuta aria / Air tight test	Dimensioni / Size	Marcatura / Marking	Superficie / Surface quality		√=ok / x=no				
71	KCE136880D	EDTRF	88.9-20X88.9	6	2	235P	EPDM	OK	OK	OK	OK	√	GED250709-88.9-A2A	B50803001			
Verificato da / Checked by:			PT	Approvato/Approved													
Data/Date:		2025.08.23	Data/Date:	2025.08.23													





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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Standard:		EN 10088				Standard:			EN 10088			Data / Date:	2025.08.23
# Ref.		A8Y-252J266L				# Report:			206006-3				
#	Colata / Heat No.	Analisi Chimica / Chemical Analysis							Proprietà Meccaniche / Mechanical Property			Risultati dell'ispezione / Inspection Result	
		C %	Si %	Mn %	P %	S %	---	---	Resistenza alla Trazione / Tensile Strength	Resistenza allo Snervamento / Yield Strength	Allungamento / Elongation		
		<=0.20	<=0.35	<=1.40	<=0.045	<=0.045	---	---	370-500Mpa	>=235Mpa	>=26%	v=ok / x=no	
1	GED250709-108-A1A	0.13	0.2	1.18	0.03	0.027	--	--	402	255	30.5	v	
2	GED250709-35-A1A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	v	
3	GED250709-42-A1A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	v	
4	GED250709-54-A1A	0.13	0.2	1.18	0.03	0.027	--	--	402	255	30.5	v	
5	GED250709-108-A2A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	v	
6	GED250709-22-A1A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	v	
7	GED250709-28-A1A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	v	
8	GED250709-35-A2A	0.13	0.2	1.18	0.03	0.027	--	--	402	255	30.5	v	
9	GED250709-42-A2A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	v	
10	GED250709-54-A2A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	v	
11	GED250709-108-A3A	0.13	0.2	1.18	0.03	0.027	--	--	402	255	30.5	v	
12	GED250709-28-A2A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	v	
13	GED250709-42-A3A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	v	
14	GED250709-54-A3A	0.13	0.2	1.18	0.03	0.027	--	--	402	255	30.5	v	
15	GED250709-28-A3A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	v	
16	GED250709-42-A4A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	v	
17	GED250709-54-A4A	0.13	0.2	1.18	0.03	0.027	--	--	402	255	30.5	v	
18	GED250709-76.1-A1A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	v	
19	GED250709-88.9-A1A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	v	
20	GED250709-88.9-A2A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	v	
21	GED250709-76.1-A2A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	v	
Verificato da / Checked by:		PT		Approvato / Approved:									
Data / Date:		2025.08.23		Data / Date:									

