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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2025.05.20	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A8Y-252C271C				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality	√=ok / x=no		
1	KCE1300008	ED3T	108X108X108	5	2	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-108-A1A	B50413001
2	KCE1300042	ED3T	42X42X42	30	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-42-A1A	B50411001
3	KCE0410008	ED45	108	10	3	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-108-A2A	B50403001
4	KCE0410022	ED45	22	160	20	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-22-A1A	B50411001
5	KCE0410028	ED45	28	80	8	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-28-A1A	B50411001
6	KCE0410035	ED45	35	50	8	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-35-A1A	B50414001
7	KCE0410042	ED45	42	30	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-42-A2A	B50411001
8	KCE0410054	ED45	54	24	3	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-54-A1A	B50411001
9	KCE0410076	ED45	76.1	12	3	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-76.1-A1A	B50403001
10	KCE0410088	ED45	88.9	6	2	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-88.9-A1A	B50403001
11	KCE40W0008	ED45D	108	12	3	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-108-A3A	B50411001
12	KCE40W0035	ED45D	35	50	8	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-35-A2A	B50403001
13	KCE40W0076	ED45D	76.1	8	3	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-76.1-A2A	B50411001
14	KCE0020008	ED90	108	5	2	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-108-A4A	B50414001
15	KCE0020028	ED90	28	200	20	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-28-A2A	B50413001
16	KCE0020035	ED90	35	200	20	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-35-A1A	B50411001
17	KCE0020042	ED90	42	120	13	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-42-A3A	B50403001
18	KCE0020054	ED90	54	192	20	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-54-A2A	B50411001
19	KCE0020076	ED90	76.1	132	13	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-76.1-A3A	B50411001
20	KCE0020088	ED90	88.9	32	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-88.9-A2A	B50414001
21	KCE01W0008	ED90D	108	10	3	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-108-A1A	B50411001
22	KCE01W0028	ED90D	28	80	8	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-28-A3A	B50411001
23	KCE01W0035	ED90D	35	40	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-35-A2A	B50403001
24	KCE01W0042	ED90D	42	32	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-42-A4A	B50403001
25	KCE01W0054	ED90D	54	60	8	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-54-A3A	B50413001
26	KCE3000008	EDDC	108	18	3	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-108-A2A	B50413001
27	KCE3000015	EDDC	15	24	3	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-15-A1A	B50411001
28	KCE3000018	EDDC	18	100	13	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-18-A1A	B50403001
29	KCE3000022	EDDC	22	300	32	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-22-A2A	B50411001
30	KCE3000028	EDDC	28	225	20	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-28-A1A	B50411001
31	KCE3000035	EDDC	35	150	20	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-35-A1A	B50414001
32	KCE3000042	EDDC	42	90	13	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-42-A5A	B50411001

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#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result				
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality					
												√=ok / x=no				
33	KCE3000054	EDDC	54	50	8	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-54-A4A	B50411001		
34	KCE3000076	EDDC	76.1	36	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-76.1-A4A	B50403001		
35	KCE3000088	EDDC	88.9	32	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-88.9-A3A	B50403001		
36	KC02940008	EDDM	108	24	3	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-108-A3A	B50411001		
37	KC02940015	EDDM	15	80	8	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-15-A1A	B50403001		
38	KC02940018	EDDM	18	80	8	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-18-A2A	B50411001		
39	KC02940022	EDDM	22	60	8	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-22-A1A	B50414001		
40	KC02940042	EDDM	42	50	8	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-42-A1A	B50413001		
41	KC02940054	EDDM	54	60	8	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-54-A5A	B50411001		
42	KC02940076	EDDM	76.1	32	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-76.1-A1A	B50403001		
43	KC02940088	EDDM	88.9	27	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-88.9-A1A	B50411001		
44	KCE2700042	EDDS	42	80	8	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-42-A2A	B50411001		
45	KCE2700054	EDDS	54	40	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-54-A6A	B50414001		
46	KCE2700076	EDDS	76.1	96	13	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-76.1-A2A	B50411001		
47	KCE2700088	EDDS	88.9	24	3	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-88.9-A2A	B50411001		
48	KCE3200054	EDDSL	54	10	3	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-54-A1A	B50403001		
49	KCE3200076	EDDSL	76.1	30	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-76.1-A3A	B50403001		
50	KCE3200088	EDDSL	88.9	6	2	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-88.9-A3A	B50413001		
51	KCE33F220D	EDSHJF	22-20	30	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-22-A2A	B50411001		
52	KCE33F280E	EDSHJF	28-25	40	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-28-A2A	B50403001		
53	KCE33F350F	EDSHJF	35-32	25	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-35-A2A	B50411001		
54	KCE33F420G	EDSHJF	42-40	20	3	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-42-A3A	B50411001		
55	KCE33F540I	EDSHJF	54-50	20	3	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-54-A2A	B50414001		
56	KCE33M180C	EDSHJM	18-15	80	8	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-18-A1A	B50411001		
57	KCE33M220D	EDSHJM	22-20	30	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-22-A1A	B50411001		
58	KCE33M280E	EDSHJM	28-25	20	3	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-28-A3A	B50403001		
59	KCE33M350F	EDSHJM	35-32	25	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-35-A1A	B50403001		
60	KCE33M420G	EDSHJM	42-40	20	3	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-42-A4A	B50411001		
61	KCE33M540I	EDSHJM	54-50	20	3	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-54-A3A	B50403001		
62	KCE33F180D	EDSHJRF	18-20	30	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-18-A2A	B50411001		
63	KCE33M180D	EDSHJRM	18-20	30	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-18-A1A	B50414001		
64	KCE33M220C	EDSHJRM	22-15	30	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-22-A2A	B50413001		
65	KCE33M220E	EDSHJRM	22-25	30	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-22-A1A	B50411001		
66	KCE27M080M	EDSM	108-100	6	2	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-108-A4A	B50403001		
67	KCE27M280E	EDSM	28-25	120	13	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-28-A1A	B50411001		
68	KCE27M540I	EDSM	54-50	40	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-54-A4A	B50411001		
69	KCE27M760K	EDSM	76.1-65	32	5	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-76.1-A4A	B50414001		
70	KCE27M880L	EDSM	88.9-80	16	3	Q235B	EPDM	OK	OK	OK	OK	√	GED260319-88.9-A1A	B50411001		

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2025.05.20	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A8Y-252C271C				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimensioni / Size	Marcatura / Marking	Superficie / Surface quality	v=ok / x=no		
71	KCE2407642	EDSRCK	42X76.1	20	3	Q235B	EPDM	OK	OK	OK	OK	✓		
72	KCE2400854	EDSRCK	54X108	6	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-54-A5A	B50403001
73	KCE2407654	EDSRCK	54X76.1	20	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-54-A6A	B50403001
74	KCE27F280D	EDSRF	28-20	180	20	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-28-A2A	B50413001
75	KCE27M350E	EDSRM	35-25	100	13	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-35-A2A	B50411001
76	KCE13R0828	EDTR	108X28X108	3	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-108-A1A	B50403001
77	KCE13R0835	EDTR	108X35X108	6	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-108-A2A	B50411001
78	KCE13R0842	EDTR	108X42X108	3	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-108-A3A	B50411001
79	KCE13R0854	EDTR	108X54X108	3	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-108-A4A	B50414001
80	KCE13R0876	EDTR	108X76.1X108	1	1	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-108-A1A	B50411001
81	KCE13R4222	EDTR	42X22X42	40	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-42-A1A	B50403001
82	KCE13R5422	EDTR	54X22X54	20	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-54-A1A	B50403001
83	KCE13R5428	EDTR	54X28X54	16	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-54-A2A	B50403001
84	KCE13R7622	EDTR	76.1X22X76.1	6	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-76.1-A1A	B50411001
85	KCE13R7628	EDTR	76.1X28X76.1	6	2	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-76.1-A2A	B50403001
86	KCE13R7635	EDTR	76.1X35X76.1	12	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-76.1-A3A	B50411001
87	KCE13R7642	EDTR	76.1X42X76.1	12	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-76.1-A4A	B50414001
88	KCE13R8854	EDTR	88.9X54X88.9	12	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-88.9-A2A	B50413001
89	KCE136080D	EDTRF	108-20X108	10	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-108-A2A	B50411001
90	KCE136420C	EDTRF	42-15X42	30	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-42-A2A	B50403001
91	KCE136420D	EDTRF	42-20X42	30	5	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-42-A3A	B50411001
92	KCE136540C	EDTRF	54-15X54	20	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-54-A3A	B50411001
93	KCE136540D	EDTRF	54-20X54	20	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-54-A4A	B50414001
94	KCE136880D	EDTRF	88.9-20X88.9	12	3	Q235B	EPDM	OK	OK	OK	OK	✓	GED260319-88.9-A3A	B50411001

Verificato da / Checked by:

PT

Approvato/Approved

Data/Date:

2025.05.20

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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Standard:		EN 10088				Standard:		EN 10088		Data / Date:		2025.05.20
# Ref.		A8Y-252C271C				# Report:		206006-3				
#	Colata / Heat No.	Analisi Chimica / Chemical Analysis							Proprietà Meccaniche / Mechanical Property			Risultati dell'ispezione / Inspection Result
		C %	Si %	Mn %	P %	S %	---	---	Resistenza alla Trazione / Tensile Strength	Resistenza allo Snervamento / Yield Strength	Allungamento / Elongation	
		<=0.20	<=0.35	<=1.40	<=0.045	<=0.045	---	---	370-500Mpa	>=235Mpa	>=26%	√=ok / x=no
1	GED260319-42-A1A	0.13	0.2	1.18	0.03	0.027	--	--	402	255	30.5	√
2	GED260319-108-A2A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
3	GED260319-22-A1A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
4	GED260319-28-A1A	0.13	0.2	1.18	0.03	0.027	--	--	402	255	30.5	√
5	GED260319-35-A1A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
6	GED260319-42-A2A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	√
7	GED260319-54-A1A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	√
8	GED260319-76.1-A1A	0.13	0.2	1.18	0.03	0.027	--	--	402	255	30.5	√
9	GED260319-88.9-A1A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
10	GED260319-108-A3A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	√
11	GED260319-35-A2A	0.13	0.2	1.18	0.03	0.027	--	--	402	255	30.5	√
12	GED260319-76.1-A2A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
13	GED260319-108-A4A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	√
14	GED260319-28-A2A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
15	GED260319-42-A3A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	√
16	GED260319-54-A2A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
17	GED260319-76.1-A3A	0.13	0.2	1.18	0.03	0.027	--	--	402	255	30.5	√
18	GED260319-88.9-A2A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
19	GED260319-28-A3A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	√
20	GED260319-42-A4A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
21	GED260319-54-A3A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
22	GED260319-15-A1A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√

23	GED260319-18-A1A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	√
24	GED260319-22-A2A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
25	GED260319-42-A5A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
26	GED260319-54-A4A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
27	GED260319-76.1-A4A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	√
28	GED260319-88.9-A3A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
29	GED260319-18-A2A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
30	GED260319-54-A5A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
31	GED260319-54-A6A	0.13	0.2	1.18	0.03	0.027	--	--	402	255	30.5	√

Verificato da / Checked by:

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