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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2025.05.20	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A8Y-252B848C				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality			
1	KCE1300008	ED3T	108X108X108	8	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-108-A1A	B50413001
2	KCE1300028	ED3T	28X28X28	140	13	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-28-A1A	B50411001
3	KCE0410028	ED45	28	80	8	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-28-A2A	B50403001
4	KCE0410035	ED45	35	100	13	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-35-A1A	B50411001
5	KCE0410042	ED45	42	60	8	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-42-A1A	B50411001
6	KCE0410054	ED45	54	168	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-54-A1A	B50414001
7	KCE0410076	ED45	76.1	12	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-76.1-A1A	B50411001
8	KCE40W0035	ED45D	35	200	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-35-A2A	B50411001
9	KCE40W0042	ED45D	42	30	5	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-42-A2A	B50403001
10	KCE40W0054	ED45D	54	48	5	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-54-A2A	B50403001
11	KCE40W0076	ED45D	76.1	20	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-76.1-A2A	B50411001
12	KCE0020008	ED90	108	12	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-108-A2A	B50403001
13	KCE0020015	ED90	15	200	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-15-A1A	B50411001
14	KCE0020028	ED90	28	100	13	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-28-A3A	B50414001
15	KCE0020035	ED90	35	150	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-35-A3A	B50413001
16	KCE0020042	ED90	42	60	8	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-42-A3A	B50411001
17	KCE0020054	ED90	54	80	8	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-54-A3A	B50403001
18	KCE0020076	ED90	76.1	32	5	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-76.1-A1A	B50411001
19	KCE0020088	ED90	88.9	20	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-88.9-A1A	B50411001
20	KCE01W0028	ED90D	28	240	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-28-A1A	B50414001
21	KCE01W0035	ED90D	35	40	5	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-35-A1A	B50411001
22	KCE01W0042	ED90D	42	96	13	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-42-A1A	B50411001
23	KCE01W0054	ED90D	54	120	13	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-54-A4A	B50403001
24	KCE2700076	EDDS	76.1	36	5	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-76.1-A2A	B50403001
25	KCE2700088	EDDS	88.9	16	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-88.9-A2A	B50413001
26	KCE3200042	EDDSL	42	10	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-42-A2A	B50411001
27	KCE3200054	EDDSL	54	10	3	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-54-A5A	B50403001
28	KCE3200088	EDDSL	88.9	4	2	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-88.9-A1A	B50411001
29	KCE27F220D	EDSF	22-20	250	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-22-A1A	B50411001
30	KCE27F280E	EDSF	28-25	150	20	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-28-A2A	B50413001
31	KCE27F420G	EDSF	42-40	50	8	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-42-A3A	B50411001
32	KCE27F540I	EDSF	54-50	30	5	Q235B	EPDM	OK	OK	OK	OK	√	GED250319-54-A1A	B50403001

[illegible]



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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Standard:		EN 10088				Standard:			EN 10088		Data / Date:		2025.05.20
# Ref.		A8Y-252B848C				# Report:		206006-3					
#	Colata / Heat No.	Analisi Chimica / Chemical Analysis							Proprietà Meccaniche / Mechanical Property			Risultati dell'ispezione / Inspection Result	
		C %	Si %	Mn %	P %	S %	---	---	Resistenza alla Trazione / Tensile Strength	Resistenza allo Snervamento / Yield Strength	Allungamento / Elongation		
		<=0.20	<=0.35	<=1.40	<=0.045	<=0.045	---	---	370-500Mpa	>=235Mpa	>=26%	√=ok / x=no	
1	GED250319-108-A1A	0.13	0.2	1.18	0.03	0.027	--	--	402	255	30.5	√	
2	GED250319-28-A1A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√	
3	GED250319-28-A2A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√	
4	GED250319-35-A1A	0.13	0.2	1.18	0.03	0.027	--	--	402	255	30.5	√	
5	GED250319-42-A1A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√	
6	GED250319-54-A1A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	√	
7	GED250319-76.1-A1A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	√	
8	GED250319-35-A2A	0.13	0.2	1.18	0.03	0.027	--	--	402	255	30.5	√	
9	GED250319-42-A2A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√	
10	GED250319-54-A2A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	√	
11	GED250319-76.1-A2A	0.13	0.2	1.18	0.03	0.027	--	--	402	255	30.5	√	
12	GED250319-108-A2A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√	
13	GED250319-15-A1A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	√	
14	GED250319-28-A3A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√	
15	GED250319-35-A3A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	√	
16	GED250319-42-A3A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√	
17	GED250319-54-A3A	0.13	0.2	1.18	0.03	0.027	--	--	402	255	30.5	√	

18	GED250319-88.9-A1A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
19	GED250319-54-A4A	0.11	0.17	0.92	0.027	0.024	--	--	382	242	31.8	√
20	GED250319-88.9-A2A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
21	GED250319-54-A5A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
22	GED250319-22-A1A	0.19	0.32	1.35	0.042	0.038	--	--	485	298	26.5	√
Verificato da / Checked by:		PT	Approvato / Approved:									
Data / Date:		2025.05.20	Data / Date:		2025.05.20							

