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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2026.01.20	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-252R533B				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality	√=ok / x=no		
1	K4E1300008	YD3T	108X108X108	8	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-108-A1A	B61127001
2	K4E1300015	YD3T	15X15X15	100	13	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-15-A1A	B60120001
3	K4E1300018	YD3T	18X18X18	100	13	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-18-A1A	B61221001
4	K4E1300022	YD3T	22X22X22	120	13	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-22-A1A	B61219001
5	K4E1300035	YD3T	35X35X35	40	5	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-35-A1A	B61128001
6	K4E1300076	YD3T	76.1X76.1X76.1	16	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-76.1-A1A	B61007001
7	K4E1300088	YD3T	88.9X88.9X88.9	12	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-88.9-A1A	B60112001
8	K4E0410008	YD45	108	4	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-108-A2A	B61010001
9	K4E0410015	YD45	15	200	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-15-A1A	B61205001
10	K4E0410018	YD45	18	200	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-18-A2A	B60120001
11	K4E0410022	YD45	22	160	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-22-A2A	B61212001
12	K4E0410088	YD45	88.9	12	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-88.9-A2A	B61128001
13	K4E40W0015	YD45D	15	200	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-15-A1B	B60121001
14	K4E40W0018	YD45D	18	280	32	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-18-A3A	B61009001
15	K4E40W0022	YD45D	22	160	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-22-A3A	B61210001
16	K4E0020008	YD90	108	4	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-108-A1A	B61111001
17	K4E0020015	YD90	15	200	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-15-A1B	B61120001
18	K4E0020018	YD90	18	200	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-18-A4A	B61122001
19	K4E01W0015	YD90D	15	360	32	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-15-A1C	B60121001
20	K4E01W0018	YD90D	18	240	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-18-A5A	B61121001
21	K4E01W0022	YD90D	22	120	13	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-22-A4A	B61007001
22	K4E3200076	YDDSL	76.1	8	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-76.1-A2A	B61008001
23	K4E27M220D	YDSM	22-20	200	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-22-A5A	B61225001
24	K4E2401815	YDSRCK	15X18	150	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-15-A1C	B60121001
25	K4E2402215	YDSRCK	15X22	150	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-15-A1D	B61125001
26	K4E2402815	YDSRCK	15X28	150	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-15-A1D	B61125001
27	K4E2403515	YDSRCK	15X35	100	13	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-15-A1E	B61220001
28	K4E2402218	YDSRCK	18X22	150	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-18-A6A	B61219001
29	K4E2402818	YDSRCK	18X28	150	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-18-A1A	B61221001
30	K4E2403518	YDSRCK	18X35	100	13	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-18-A2A	B61202001
31	K4E2404218	YDSRCK	18X42	100	13	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-18-A3A	B61218001
32	K4E2402822	YDSRCK	22X28	150	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-22-A6A	B61128001

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2026.01.20	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-252R533B				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch QTY (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality	v=ok / x=no		
33	K4E2403522	YDSRCK	22X35	200	20	AISI316L	EPDM	OK	OK	OK	OK	✓		
34	K4E2404222	YDSRCK	22X42	100	13	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-22-A1A	B61121001
35	K4E2405422	YDSRCK	22X54	100	13	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-22-A2A	B60121001
36	K4E27M180D	YDSRM	18-20	200	20	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-18-A4A	B61221001
37	K4E27M220C	YDSRM	22-15	200	20	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-22-A3A	B61125001
38	K4E27M220E	YDSRM	22-25	200	20	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-22-A4A	B60120001
39	K4E136150C	YDTF	15-15X15	125	13	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-15-A1E	B61125001
40	K4E136180C	YDTF	18-15X18	100	13	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-18-A5A	B61020001
41	K4E136220D	YDTF	22-20X22	100	13	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-22-A5A	B61008001
42	K4E13R1815	YDTR	18X15X18	100	13	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-18-A6A	B61210001
43	K4E13R2215	YDTR	22X15X22	160	20	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-22-A6A	B61221001
44	K4E13R2218	YDTR	22X18X22	160	20	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-22-A7A	B61213001
45	K4E13R2815	YDTR	28X15X28	160	20	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-28-A1A	B61218001
46	K4E13R2818	YDTR	28X18X28	160	20	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-28-A1A	B61219001
47	K4E13R2822	YDTR	28X22X28	320	32	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-28-A1A	B61220001
48	K4E13R3515	YDTR	35X15X35	180	20	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-35-A2A	B61220001
49	K4E13R3518	YDTR	35X18X35	120	13	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-35-A3A	B60120001
50	K4E13R3522	YDTR	35X22X35	360	32	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-35-A1A	B61128001
51	K4E13R4215	YDTR	42X15X42	45	5	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-42-A1A	B61218001
52	K4E13R4218	YDTR	42X18X42	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-42-A2A	B61008001
53	K4E13R4222	YDTR	42X22X42	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-42-A1A	B60101001
54	K4E13R5422	YDTR	54X22X54	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-54-A1A	B61123001
55	K4E136220C	YDTRF	22-15X22	200	20	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-22-A7A	B61213001
56	K4E136280C	YDTRF	28-15X28	100	13	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-28-A1A	B61213001
57	K4E136350C	YDTRF	35-15X35	30	5	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-35-A2A	B61128001
58	K4E136540D	YDTRF	54-20X54	20	3	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-54-A2A	B61128001
59	K4E136880D	YDTRF	88.9-20X88.9	12	3	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-88.9-A3A	B61007001
60	K6E13R5422	YDTR	54X22X54	10	3	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-54-A1A	B61123001
61	K6E13R5442	YDTR	54X42X54	200	20	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-54-A2A	B61127001
62	K6E13R7622	YDTR	76.1X22X76.1	80	8	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-76.1-A3A	B60103001
63	K6E13R7628	YDTR	76.1X28X76.1	200	20	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-76.1-A1A	B61111001
64	K6E13R8822	YDTR	88.9X22X88.9	180	20	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-88.9-A4A	B61021001
65	K6E13R8828	YDTR	88.9X28X88.9	96	13	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-88.9-A5A	B61007001
66	K6E13R8835	YDTR	88.9X35X88.9	35	5	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-88.9-A1A	B61007001
67	K6E13R8842	YDTR	88.9X42X88.9	100	13	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-88.9-A2A	B61007001
68	K6E13R8854	YDTR	88.9X54X88.9	100	13	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD260105-88.9-A3A	B61111001

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2026.01.20	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-252R533B				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimensioni / Size	Marcatura / Marking	Superficie / Surface quality	√=ok / x=no		
69	K6E13R8876	YDTR	88.9X76.1X88.9	60	8	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-88.9-A4A	B61111001
70	K6E136080D	YDTRF	108-20X108	12	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-108-A2A	B61007001
71	K6E136080I	YDTRF	108-50X108	12	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-108-A2A	B61007001
72	K6E136350C	YDTRF	35-15X35	12	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-35-A3A	B61128001
73	K6E136350D	YDTRF	35-20X35	12	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-35-A3A	B61128001
74	K6E136420C	YDTRF	42-15X42	12	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-42-A2A	B61021001
75	K6E136540D	YDTRF	54-20X54	12	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-54-A2A	B61128001
76	K6E136760D	YDTRF	76.1-20X76.1	12	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-76.1-A2A	B61213001
77	K6E136760I	YDTRF	76.1-50X76.1	100	13	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-76.1-A3A	B61127001
78	K6E136880D	YDTRF	88.9-20X88.9	80	8	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-88.9-A5A	B61007001
79	K6E136880I	YDTRF	88.9-50X88.9	80	8	AISI316L	EPDM	OK	OK	OK	OK	√	JRD260105-88.9-A5A	B61009001
Verificato da / Checked by:		PT	Approvato/Approved											
Data/Date:		2026.01.20	Data/Date:		2026.01.20									
K-PRESS														



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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Standard:		EN 10088				Standard:		EN 10088		Data / Date:		2026.01.20
# Ref.		A3A-252R533B				# Report:		206006-3				
#	Colata / Heat No.	Analisi Chimica / Chemical Analysis							Proprietà Meccaniche / Mechanical Property			Risultati dell'ispezione / Inspection Result
		C %	Si%	Mn %	P%	S%	Cr %	Ni %	Resistenza alla Trazione / Tensile Strength	Resistenza allo Snervamento / Yield Strength	Allungamento / Elongation	
		<=0.03	<=1.0	<=2.0	<=0.045	<=0.015	16.5-18.5	10.0-13.0	530-680Mpa	>=240Mpa	>=40%	√=ok / x=no
1	JRD260105-108-A1A	0.015	0.39	1.26	0.029	0.002	17.12	10.58	585	265	54	√
2	JRD260105-15-A1A	0.016	0.41	1.38	0.03	0.002	17.45	11.23	592	271	52	√
3	JRD260105-18-A1A	0.013	0.38	1.19	0.027	0.003	16.98	10.87	576	258	56	√
4	JRD260105-22-A1A	0.018	0.45	1.42	0.031	0.002	17.83	12.01	610	277	58	√
5	JRD260105-35-A1A	0.018	0.47	1.43	0.031	0.002	17.89	12.17	618	280	57	√
6	JRD260105-76.1-A1A	0.014	0.4	1.31	0.028	0.002	17.36	11.54	581	269	51	√
7	JRD260105-88.9-A1A	0.017	0.43	1.28	0.032	0.002	17.05	10.36	573	253	53	√
8	JRD260105-108-A2A	0.015	0.39	1.26	0.029	0.002	17.12	10.58	585	265	54	√
9	JRD260105-18-A2A	0.013	0.38	1.19	0.027	0.003	16.98	10.87	576	258	56	√
10	JRD260105-22-A2A	0.018	0.45	1.42	0.031	0.002	17.83	12.01	610	277	58	√
11	JRD260105-88.9-A2A	0.017	0.43	1.28	0.032	0.002	17.05	10.36	573	253	53	√
12	JRD260105-15-A1B	0.016	0.41	1.38	0.03	0.002	17.45	11.23	592	271	52	√
13	JRD260105-18-A3A	0.013	0.38	1.19	0.027	0.003	16.98	10.87	576	258	56	√
14	JRD260105-22-A3A	0.018	0.45	1.42	0.031	0.002	17.83	12.01	610	277	58	√
15	JRD260105-18-A4A	0.013	0.38	1.19	0.027	0.003	16.98	10.87	576	258	56	√
16	JRD260105-15-A1C	0.016	0.41	1.38	0.03	0.002	17.45	11.23	592	271	52	√
17	JRD260105-18-A5A	0.013	0.38	1.19	0.027	0.003	16.98	10.87	576	258	56	√
18	JRD260105-22-A4A	0.018	0.45	1.42	0.031	0.002	17.83	12.01	610	277	58	√
19	JRD260105-76.1-A2A	0.014	0.4	1.31	0.028	0.002	17.36	11.54	581	269	51	√
20	JRD260105-22-A5A	0.018	0.45	1.42	0.031	0.002	17.83	12.01	610	277	58	√

21	JRD260105-15-A1D	0.016	0.41	1.38	0.03	0.002	17.45	11.23	592	271	52	✓
22	JRD260105-15-A1E	0.016	0.41	1.38	0.03	0.002	17.45	11.23	592	271	52	✓
23	JRD260105-18-A6A	0.013	0.38	1.19	0.027	0.003	16.98	10.87	576	258	56	✓
24	JRD260105-22-A6A	0.018	0.45	1.42	0.031	0.002	17.83	12.01	610	277	58	✓
25	JRD260105-22-A7A	0.018	0.45	1.42	0.031	0.002	17.83	12.01	610	277	58	✓
26	JRD260105-28-A1A	0.014	0.39	1.26	0.028	0.003	16.95	10.48	575	257	54	✓
27	JRD260105-35-A2A	0.018	0.47	1.43	0.031	0.002	17.89	12.17	618	280	57	✓
28	JRD260105-35-A3A	0.018	0.47	1.43	0.031	0.002	17.89	12.17	618	280	57	✓
29	JRD260105-42-A1A	0.011	0.36	1.18	0.025	0.003	16.68	10.27	565	245	56	✓
30	JRD260105-42-A2A	0.011	0.36	1.18	0.025	0.003	16.68	10.27	565	245	56	✓
31	JRD260105-54-A1A	0.019	0.48	1.47	0.033	0.002	18.02	12.45	625	282	57	✓
32	JRD260105-54-A2A	0.019	0.48	1.47	0.033	0.002	18.02	12.45	625	282	57	✓
33	JRD260105-88.9-A3A	0.017	0.43	1.28	0.032	0.002	17.05	10.36	573	253	53	✓
34	JRD260105-76.1-A3A	0.014	0.4	1.31	0.028	0.002	17.36	11.54	581	269	51	✓
35	JRD260105-88.9-A4A	0.017	0.43	1.28	0.032	0.002	17.05	10.36	573	253	53	✓
36	JRD260105-88.9-A5A	0.017	0.43	1.28	0.032	0.002	17.05	10.36	573	253	53	✓

Verificato da / Checked by:		PT	Approvato / Approved:									
Data / Date:		2026.01.20	Data / Date:		2026.01.20							

