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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2025.10.20		Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-252P610				# Report:		206006-2							
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result			
								Prova tenuta aria / Air tight test	Dimensioni / Size	Marcatura / Marking	Superficie / Surface quality	v=ok / x=no			
1	K6E0020028	YD90	28	500	50	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250925-28-A1A	B50923001	
2	K6E0020035	YD90	35	500	50	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250925-35-A1A	B50909001	
3	K6E0020042	YD90	42	420	32	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250925-42-A1A	B50923001	
4	K6E3200042	YDDSL	42	108	13	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250925-42-A1A	B50923001	
5	K6E27F280E	YDSF	28-25	240	20	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250925-28-A1A	B50923001	
6	K6E27F350F	YDSF	35-32	240	20	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250925-35-A1A	B50909001	
7	K6E27M220D	YDSM	22-20	400	32	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250925-22-A1A	B50923001	
8	K6E27M350F	YDSM	35-32	300	32	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250925-35-A1A	B50923001	
9	K6E27M350E	YDSRM	35-25	400	32	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250925-35-A1A	B50923001	
10	K6E13R4228	YDTR	42X28X42	120	13	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250925-42-A1A	B50909001	
Verificato da / Checked by:		PT		Approvato/Approved											
Data/Date:		2025.10.20		Data/Date:		2025.10.20									





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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Standard:		EN 10088				Standard:		EN 10088		Data / Date:		2025.10.20
# Ref.		A3A-252P610				# Report:		206006-3				
#	Colata / Heat No.	Analisi Chimica / Chemical Analysis							Proprietà Meccaniche / Mechanical Property			Risultati dell'ispezione / Inspection Result
		C %	Si%	Mn %	P%	S%	Cr %	Ni %	Resistenza alla Trazione / Tensile Strength	Resistenza allo Snervamento / Yield Strength	Allungamento / Elongation	
		<=0.03	<=1.0	<=2.0	<=0.045	<=0.015	16.5-18.5	10.0-13.0	530-680Mpa	>=240Mpa	>=40%	
1	JRD250925-28-A1A	0.015	0.39	1.26	0.029	0.002	17.12	10.58	585	265	54	√
2	JRD250925-35-A1A	0.011	0.36	1.18	0.025	0.003	16.68	10.27	565	245	56	√
3	JRD250925-42-A1A	0.019	0.48	1.47	0.033	0.002	18.02	12.45	625	282	57	√
4	JRD250925-22-A1A	0.015	0.39	1.26	0.029	0.002	17.12	10.58	585	265	54	√
Verificato da / Checked by:		PT		Approvato / Approved:								
Data / Date:		2025.10.20	Data / Date:		2025.10.20							

