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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2025.08.23	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-252J266K				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality			
1	K4E1300008	YD3T	108X108X108	8	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-108-A1A	B50887001
2	K4E1300088	YD3T	88.9X88.9X88.9	12	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-88.9-A1A	B50080001
3	K4E0410008	YD45	108	8	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-108-A2A	B50821001
4	K4E40W0008	YD45D	108	10	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-108-A3A	B50819001
5	K4E0020008	YD90	108	60	8	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-108-A4A	B50807001
6	K4E0020028	YD90	28	200	20	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-28-A1A	B50108001
7	K4E0020035	YD90	35	200	20	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-35-A1A	B50810001
8	K4E0020042	YD90	42	60	8	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-42-A1A	B50805001
9	K4E0020054	YD90	54	240	20	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-54-A1A	B50080001
10	K4E0020088	YD90	88.9	36	5	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-88.9-A2A	B50808001
11	K4E01W0008	YD90D	108	10	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-108-A5A	B50888001
12	K4E01W0088	YD90D	88.9	4	2	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-88.9-A1A	B50081001
13	K4E2700008	YDDS	108	40	5	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-108-A1A	B50809001
14	K4E2700022	YDDS	22	300	32	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-22-A1A	B50810001
15	K4E2700028	YDDS	28	200	20	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-28-A1A	B50811001
16	K4E2700035	YDDS	35	240	20	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-35-A1A	B50880001
17	K4E2700042	YDDS	42	70	8	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-42-A1A	B50882001
18	K4E2700054	YDDS	54	100	13	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-54-A1A	B50081001
19	K4E2700076	YDDS	76.1	96	13	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-76.1-A1A	B50807001
20	K4E2700088	YDDS	88.9	36	5	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-88.9-A2A	B50808001
21	K4E3200008	YDDSL	108	10	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-108-A2A	B50119001
22	K4E3200088	YDDSL	88.9	9	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-88.9-A1A	B50119001
23	K4E27M880L	YDSM	88.9-80	20	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-88.9-A2A	B50813001
24	K4E136420G	YDTF	42-40X42	40	5	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-42-A1A	B50880001
25	K4E13R0828	YDTR	108X28X108	10	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-108-A3A	B50080001
26	K4E13R0835	YDTR	108X35X108	10	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-108-A4A	B50825001
27	K4E13R0842	YDTR	108X42X108	16	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-108-A5A	B50081001
28	K4E13R0854	YDTR	108X54X108	16	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-108-A1A	B50885001
29	K4E13R0876	YDTR	108X76.1X108	16	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-108-A2A	B50885001
30	K4E13R0888	YDTR	108X88.9X108	4	2	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-108-A3A	B50820001
31	K4E136080D	YDTRF	108-20X108	10	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-108-A4A	B50819001
32	K4E136080I	YDTRF	108-50X108	8	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-108-A5A	B50821001
33	K4E136540C	YDTRF	54-15X54	60	8	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-54-A1A	B50802001
34	K4E136540D	YDTRF	54-20X54	20	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-54-A1A	B50818001
35	K4E136760D	YDTRF	76.1-20X76.1	18	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-76.1-A1A	B50888001

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2025.08.23	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-252J266K				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimensioni / Size	Marcatura / Marking	Superficie / Surface quality	√=ok / x=no		
36	K4E136760I	YDTRF	76.1-50X76.1	6	2	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-76.1-A1A	B50881001
37	K4E136880D	YDTRF	88.9-20X88.9	3	2	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-88.9-A1A	B50881001
38	K4E136880I	YDTRF	88.9-50X88.9	9	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250709-88.9-A2A	B50081001
Verificato da / Checked by:		PT	Approvato/Approved											
Data/Date:		2025.08.23	Data/Date:	2025.08.23										





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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Standard:		EN 10088				Standard:		EN 10088		Data / Date:		2025.08.23	
# Ref.		A3A-252J266K				# Report:		206006-3					
#	Colata / Heat No.	Analisi Chimica / Chemical Analysis							Proprietà Meccaniche / Mechanical Property			Risultati dell'ispezione / Inspection Result	
		C %	Si%	Mn %	P%	S%	Cr %	Ni %	Resistenza alla Trazione / Tensile Strength	Resistenza allo Snervamento / Yield Strength	Allungamento / Elongation		
		<=0.07	<=1.0	<=2.0	<=0.045	<=0.015	17.5-19.5	8.0-10.5	540-750Mpa	>=230Mpa	>=45%		v=ok / x=no
1	JRD250709-108-A1A	0.052	0.68	1.25	0.031	0.01	18.26	9.15	625	285	52.3	v	
2	JRD250709-88.9-A1A	0.047	0.73	1.41	0.028	0.009	18.51	9.42	642	296	54.1	v	
3	JRD250709-108-A2A	0.059	0.59	1.18	0.035	0.011	17.89	8.86	586	253	49.7	v	
4	JRD250709-108-A3A	0.038	0.82	1.56	0.025	0.008	18.73	9.78	671	312	56.8	v	
5	JRD250709-108-A4A	0.065	0.47	1.03	0.039	0.012	17.62	8.31	553	241	47.2	v	
6	JRD250709-28-A1A	0.041	0.91	1.72	0.022	0.007	19.14	10.12	705	338	58.5	v	
7	JRD250709-35-A1A	0.047	0.73	1.41	0.028	0.009	18.51	9.42	642	296	54.1	v	
8	JRD250709-42-A1A	0.059	0.59	1.18	0.035	0.011	17.89	8.86	586	253	49.7	v	
9	JRD250709-54-A1A	0.038	0.82	1.56	0.025	0.008	18.73	9.78	671	312	56.8	v	
10	JRD250709-88.9-A2A	0.047	0.73	1.41	0.028	0.009	18.51	9.42	642	296	54.1	v	
11	JRD250709-108-A5A	0.059	0.59	1.18	0.035	0.011	17.89	8.86	586	253	49.7	v	
12	JRD250709-22-A1A	0.038	0.82	1.56	0.025	0.008	18.73	9.78	671	312	56.8	v	
13	JRD250709-76.1-A1A	0.047	0.73	1.41	0.028	0.009	18.51	9.42	642	296	54.1	v	
Verificato da / Checked by:		PT		Approvato / Approved:									
Data / Date:		2025.08.23		Data / Date:									

