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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2025.08.23	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-252J266H				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality	√=ok / x=no		
1	K6E1300008	YD3T	108X108X108	18	3	AISI316L	EPDM	OK	OK	OK	OK	√		
2	K6E1300035	YD3T	35X35X35	120	13	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-35-A1A	B50070001
3	K6E1300042	YD3T	42X42X42	60	8	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-42-A1A	B50720701
4	K6E1300054	YD3T	54X54X54	45	5	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-54-A1A	B50719001
5	K6E1300076	YD3T	76. 1X76. 1X76. 1	48	5	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-76.1-A1A	B50778001
6	K6E1300088	YD3T	88. 9X88. 9X88. 9	30	5	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-88.9-A1A	B50707001
7	K6E0410008	YD45	108	14	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-108-A2A	B50077001
8	K6E0410076	YD45	76. 1	5	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-76.1-A2A	B50707001
9	K6E0410088	YD45	88. 9	16	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-88.9-A2A	B50705001
10	K6E40W0008	YD45D	108	14	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-108-A3A	B50070001
11	K6E40W0076	YD45D	76. 1	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-76.1-A3A	B50707001
12	K6E40W0088	YD45D	88. 9	18	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-88.9-A3A	B50778001
13	K6E0020008	YD90	108	58	8	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-108-A4A	B50070701
14	K6E0020022	YD90	22	160	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-22-A1A	B50709001
15	K6E0020028	YD90	28	200	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-28-A1A	B50707001
16	K6E0020035	YD90	35	50	8	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-35-A2A	B50710701
17	K6E0020088	YD90	88. 9	57	8	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-88.9-A1A	B50770001
18	K6E01W0008	YD90D	108	8	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-108-A5A	B50772001
19	K6E01W0022	YD90D	22	120	13	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-22-A1A	B50070701
20	K6E01W0028	YD90D	28	60	8	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-28-A2A	B50770701
21	K6E01W0054	YD90D	54	24	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-54-A2A	B50707001
22	K6E01W0076	YD90D	76. 1	15	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-76.1-A4A	B50708001
23	K6E01W0088	YD90D	88. 9	6	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-88.9-A2A	B50725001
24	K6E3000008	YDDC	108	5	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-108-A1A	B50070701
25	K6E3000054	YDDC	54	70	8	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-54-A3A	B50775001
26	K6E3000076	YDDC	76. 1	24	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-76.1-A1A	B50775001
27	K602940008	YDDM	108	12	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-108-A2A	B50720001
28	K602940054	YDDM	54	72	8	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-54-A4A	B50719001
29	K6E2700008	YDDS	108	44	5	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-108-A3A	B50720701
30	K6E2700022	YDDS	22	300	32	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-22-A1A	B50702001
31	K6E2700028	YDDS	28	200	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-28-A3A	B50718001
32	K6E2700035	YDDS	35	120	13	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-35-A3A	B50778001

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2025.08.23	Colata / Heat No.	Lotto produzione / Batch No.
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#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch QTY (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality	v=ok / x=no		
33	K6E2700042	YDDS	42	70	8	AISI316L	EPDM	OK	OK	OK	OK	✓		
34	K6E2700054	YDDS	54	100	13	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-54-A5A	B50770701
35	K6E2700076	YDDS	76. 1	56	8	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-76.1-A2A	B50070701
36	K6E2700088	YDDS	88. 9	54	8	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-88.9-A3A	B50720701
37	K6E3200008	YDDSL	108	36	5	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A4A	B50775001
38	K6E3200028	YDDSL	28	24	3	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-28-A1A	B50070001
39	K6E3200035	YDDSL	35	36	5	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-35-A1A	B50775001
40	K6E3200042	YDDSL	42	12	3	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-42-A3A	B50720001
41	K6E3200054	YDDSL	54	12	3	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-54-A1A	B50708001
42	K6E3200076	YDDSL	76. 1	32	5	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-76.1-A3A	B50707001
43	K6E3200088	YDDSL	88. 9	24	3	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-88.9-A1A	B50720701
44	K6E27F280E	YDSF	28-25	240	20	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-28-A2A	B50713001
45	K6060F540I	YDSFC	54-50	20	3	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-54-A2A	B50718001
46	K6E27M220D	YDSM	22-20	200	20	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-22-A1A	B50719001
47	K6E27M350F	YDSM	35-32	120	13	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-35-A2A	B50720001
48	K6E27M540I	YDSM	54-50	140	13	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-54-A3A	B50720001
49	K6E27M760K	YDSM	76. 1-65	16	3	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-76.1-A4A	B50070001
50	K6E13R0828	YDTR	108X28X108	4	2	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A5A	B50778001
51	K6E13R0835	YDTR	108X35X108	2	2	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A1A	B50718001
52	K6E13R0842	YDTR	108X42X108	16	3	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A2A	B50708001
53	K6E13R0854	YDTR	108X54X108	8	3	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A3A	B50070701
54	K6E13R0876	YDTR	108X76. 1X108	8	3	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A4A	B50773001
55	K6E13R0888	YDTR	108X88. 9X108	6	2	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A5A	B50713001
56	K6E13R2218	YDTR	22X18X22	80	8	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-22-A1A	B50713001
57	K6E13R2815	YDTR	28X15X28	80	8	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-28-A3A	B50778001
58	K6E13R2818	YDTR	28X18X28	80	8	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-28-A1A	B50778001
59	K6E13R2822	YDTR	28X22X28	80	8	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-28-A2A	B50707001
60	K6E13R3515	YDTR	35X15X35	60	8	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-35-A3A	B50773001
61	K6E13R3518	YDTR	35X18X35	60	8	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-35-A1A	B50777001
62	K6E13R3522	YDTR	35X22X35	120	13	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-35-A2A	B50073001
63	K6E13R3528	YDTR	35X28X35	60	8	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-35-A3A	B50710701
64	K6E13R4215	YDTR	42X15X42	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-42-A4A	B50720701
65	K6E13R4218	YDTR	42X18X42	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-42-A1A	B50707001
66	K6E13R4222	YDTR	42X22X42	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-42-A2A	B50707001
67	K6E13R4228	YDTR	42X28X42	40	5	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-42-A3A	B50778001
68	K6E13R4235	YDTR	42X35X42	30	5	AISI316L	EPDM	OK	OK	OK	OK	✓	JRD250709-42-A4A	B50707001

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2025.08.23	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-252J266H				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimensioni / Size	Marcatura / Marking	Superficie / Surface quality	√=ok / x=no		
69	K6E13R5422	YDTR	54X22X54	60	8	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-54-A4A	B50077001
70	K6E13R5428	YDTR	54X28X54	20	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-54-A5A	B50707001
71	K6E13R5435	YDTR	54X35X54	40	5	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-54-A1A	B50778001
72	K6E13R5442	YDTR	54X42X54	64	8	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-54-A2A	B50707001
73	K6E13R7628	YDTR	76. 1X28X76. 1	12	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-76.1-A1A	B50077001
74	K6E13R7635	YDTR	76. 1X35X76. 1	24	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-76.1-A2A	B50707001
75	K6E13R7642	YDTR	76. 1X42X76. 1	6	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-76.1-A3A	B50705001
76	K6E13R7654	YDTR	76. 1X54X76. 1	24	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-76.1-A4A	B50070001
77	K6E13R8835	YDTR	88. 9X35X88. 9	12	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-88.9-A2A	B50707001
78	K6E13R8842	YDTR	88. 9X42X88. 9	3	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-88.9-A3A	B50778001
79	K6E13R8854	YDTR	88. 9X54X88. 9	3	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-88.9-A1A	B50070701
80	K6E13R8876	YDTR	88. 9X76. 1X88. 9	3	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-88.9-A2A	B50709001
81	K6E136080D	YDTRF	108-20X108	4	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-108-A1A	B50707001
82	K6E136350D	YDTRF	35-20X35	60	8	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-35-A1A	B50710701
83	K6E136420D	YDTRF	42-20X42	60	8	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250709-42-A1A	B50778001
Verificato da / Checked by:		PT	Approvato/Approved											
Data/Date:		2025.08.23	Data/Date:	2025.08.23										





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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Standard:		EN 10088				Standard:		EN 10088		Data / Date:		2025.08.23
# Ref.		A3A-252J266H				# Report:		206006-3				
#	Colata / Heat No.	Analisi Chimica / Chemical Analysis							Proprietà Meccaniche / Mechanical Property			Risultati dell'ispezione / Inspection Result
		C %	Si%	Mn %	P%	S%	Cr %	Ni %	Resistenza alla Trazione / Tensile Strength	Resistenza allo Snervamento / Yield Strength	Allungamento / Elongation	
		<=0.03	<=1.0	<=2.0	<=0.045	<=0.015	16.5-18.5	10.0-13.0	530-680Mpa	>=240Mpa	>=40%	v=ok / x=no
1	JRD250709-108-A1A	0.015	0.39	1.26	0.029	0.002	17.12	10.58	585	265	54	v
2	JRD250709-35-A1A	0.016	0.41	1.38	0.03	0.002	17.45	11.23	592	271	52	v
3	JRD250709-42-A1A	0.013	0.38	1.19	0.027	0.003	16.98	10.87	576	258	56	v
4	JRD250709-54-A1A	0.018	0.45	1.42	0.031	0.002	17.83	12.01	610	277	58	v
5	JRD250709-76.1-A1A	0.018	0.47	1.43	0.031	0.002	17.89	12.17	618	280	57	v
6	JRD250709-88.9-A1A	0.014	0.4	1.31	0.028	0.002	17.36	11.54	581	269	51	v
7	JRD250709-108-A2A	0.017	0.43	1.28	0.032	0.002	17.05	10.36	573	253	53	v
8	JRD250709-76.1-A2A	0.015	0.39	1.26	0.029	0.002	17.12	10.58	585	265	54	v
9	JRD250709-88.9-A2A	0.013	0.38	1.19	0.027	0.003	16.98	10.87	576	258	56	v
10	JRD250709-108-A3A	0.018	0.45	1.42	0.031	0.002	17.83	12.01	610	277	58	v
11	JRD250709-76.1-A3A	0.017	0.43	1.28	0.032	0.002	17.05	10.36	573	253	53	v
12	JRD250709-88.9-A3A	0.016	0.41	1.38	0.03	0.002	17.45	11.23	592	271	52	v
13	JRD250709-108-A4A	0.013	0.38	1.19	0.027	0.003	16.98	10.87	576	258	56	v
14	JRD250709-22-A1A	0.018	0.45	1.42	0.031	0.002	17.83	12.01	610	277	58	v
15	JRD250709-28-A1A	0.013	0.38	1.19	0.027	0.003	16.98	10.87	576	258	56	v
16	JRD250709-35-A2A	0.016	0.41	1.38	0.03	0.002	17.45	11.23	592	271	52	v
17	JRD250709-108-A5A	0.013	0.38	1.19	0.027	0.003	16.98	10.87	576	258	56	v
18	JRD250709-28-A2A	0.018	0.45	1.42	0.031	0.002	17.83	12.01	610	277	58	v
19	JRD250709-54-A2A	0.014	0.4	1.31	0.028	0.002	17.36	11.54	581	269	51	v
20	JRD250709-76.1-A4A	0.018	0.45	1.42	0.031	0.002	17.83	12.01	610	277	58	v

21	JRD250709-54-A3A	0.016	0.41	1.38	0.03	0.002	17.45	11.23	592	271	52	√
22	JRD250709-54-A4A	0.016	0.41	1.38	0.03	0.002	17.45	11.23	592	271	52	√
23	JRD250709-28-A3A	0.013	0.38	1.19	0.027	0.003	16.98	10.87	576	258	56	√
24	JRD250709-35-A3A	0.018	0.45	1.42	0.031	0.002	17.83	12.01	610	277	58	√
25	JRD250709-42-A2A	0.018	0.45	1.42	0.031	0.002	17.83	12.01	610	277	58	√
26	JRD250709-54-A5A	0.014	0.39	1.26	0.028	0.003	16.95	10.48	575	257	54	√
27	JRD250709-42-A3A	0.018	0.47	1.43	0.031	0.002	17.89	12.17	618	280	57	√
28	JRD250709-42-A4A	0.018	0.47	1.43	0.031	0.002	17.89	12.17	618	280	57	√

Verificato da / Checked by:

PT

Approvato / Approved:

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