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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2025.08.23	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-252J266F				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimensioni / Size	Marcatura / Marking	Superficie / Surface quality	✓=ok / ✗=no		
1	K4E1300008	YD3T	108X108X108	8	3	AISI304	EPDM	OK	OK	OK	OK	✓		
2	K4E1300088	YD3T	88.9X88.9X88.9	9	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-88.9-A1A	B50412001
3	K4E0410008	YD45	108	6	2	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A2A	B50406001
4	K4E40W0008	YD45D	108	10	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A3A	B50404001
5	K4E0020008	YD90	108	50	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A4A	B50409001
6	K4E0020028	YD90	28	200	20	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-28-A1A	B50415001
7	K4E0020035	YD90	35	200	20	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-35-A1A	B50412001
8	K4E0020042	YD90	42	30	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-42-A1A	B50404001
9	K4E0020054	YD90	54	240	20	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-54-A1A	B50403001
10	K4E0020088	YD90	88.9	36	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-88.9-A2A	B50404001
11	K4E01W0008	YD90D	108	10	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A1A	B50413001
12	K4E01W0088	YD90D	88.9	4	2	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-88.9-A3A	B50414001
13	K4E2700008	YDDS	108	32	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A2A	B50808001
14	K4E2700022	YDDS	22	300	32	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-22-A1A	B50812001
15	K4E2700028	YDDS	28	200	20	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-28-A1A	B50806001
16	K4E2700035	YDDS	35	120	13	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-35-A1A	B50808001
17	K4E2700042	YDDS	42	70	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-42-A1A	B50809001
18	K4E2700054	YDDS	54	50	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-54-A1A	B50815001
19	K4E2700076	YDDS	76.1	96	13	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-76.1-A1A	B50812001
20	K4E2700088	YDDS	88.9	36	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-88.9-A1A	B50808001
21	K4E3200008	YDDSL	108	8	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A3A	B50803001
22	K4E3200088	YDDSL	88.9	9	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-88.9-A2A	B50808001
23	K4E27M880L	YDSM	88.9-80	20	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-88.9-A3A	B50813001
24	K4E136420G	YDTF	42-40X42	40	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-42-A1A	B50814001
25	K4E13R0828	YDTR	108X28X108	10	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A4A	B50810001
26	K4E13R0835	YDTR	108X35X108	10	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A1A	B50802001
27	K4E13R0842	YDTR	108X42X108	16	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A2A	B50809001
28	K4E13R0854	YDTR	108X54X108	16	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A3A	B50808001
29	K4E13R0876	YDTR	108X76.1X108	16	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A4A	B50807001
30	K4E13R0888	YDTR	108X88.9X108	4	2	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A1A	B50812001
31	K4E136080D	YDTRF	108-20X108	10	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A2A	B50806001
32	K4E136080I	YDTRF	108-50X108	8	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-108-A3A	B50808001
33	K4E136540C	YDTRF	54-15X54	60	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-54-A1A	B50806001

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2025.08.23	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-252J266F				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality			
34	K4E136540D	YDTRF	54-20X54	20	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-54-A1A	B50806001
35	K4E136760D	YDTRF	76.1-20X76.1	12	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-76.1-A1A	B50812001
36	K4E136760I	YDTRF	76.1-50X76.1	6	2	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-76.1-A1A	B50801001
37	K4E136880D	YDTRF	88.9-20X88.9	3	2	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-88.9-A1A	B50807001
38	K4E136880I	YDTRF	88.9-50X88.9	9	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250709-88.9-A2A	B50802001
Verificato da / Checked by: PT			Approvato/Approved											
Data/Date:		2025.08.23	Data/Date:		2025.08.23									





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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Standard:		EN 10088				Standard:		EN 10088		Data / Date:		2025.08.23
# Ref.		A3A-252J266F				# Report:		206006-3				
#	Colata / Heat No.	Analisi Chimica / Chemical Analysis							Proprietà Meccaniche / Mechanical Property			Risultati dell'ispezione / Inspection Result
		C %	Si%	Mn %	P%	S%	Cr %	Ni %	Resistenza alla Trazione / Tensile Strength	Resistenza allo Snervamento / Yield Strength	Allungamento / Elongation	
		<=0.07	<=1.0	<=2.0	<=0.045	<=0.015	17.5-19.5	8.0-10.5	540-750Mpa	>=230Mpa	>=45%	
1	JRD250709-108-A1A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
2	JRD250709-88.9-A1A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
3	JRD250709-108-A2A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
4	JRD250709-108-A3A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
5	JRD250709-108-A4A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
6	JRD250709-28-A1A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
7	JRD250709-35-A1A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
8	JRD250709-42-A1A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
9	JRD250709-54-A1A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
10	JRD250709-88.9-A2A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
11	JRD250709-88.9-A3A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
12	JRD250709-22-A1A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
13	JRD250709-76.1-A1A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
Verificato da / Checked by:		PT		Approvato / Approved:								
Data / Date:		2025.08.23		Data / Date:		2025.08.23						

