



K-PRESS srl
via della Cooperazione, 99, 38123, Trento (TN)
P.IVA 02777060225, kpress@pec.it
info@kpress.it, www.kpress.it

REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2025.05.20	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-252C271B				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimensioni / Size	Marcatura / Marking	Superficie / Surface quality	✓=ok / ✗=no		
1	K4E1300008	YD3T	108X108X108	8	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-108-A1A	B50505001
2	K4E1300028	YD3T	28X28X28	80	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-28-A1A	B50506001
3	K4E1300035	YD3T	35X35X35	80	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-35-A1A	B50506001
4	K4E1300042	YD3T	42X42X42	90	13	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-42-A1A	B50512001
5	K4E1300054	YD3T	54X54X54	90	13	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-54-A1A	B50501001
6	K4E1300076	YD3T	76.1X76.1X76.1	28	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-76.1-A1A	B50507001
7	K4E1300088	YD3T	88.9X88.9X88.9	21	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-88.9-A1A	B50502001
8	K4E40W0008	YD45D	108	2	2	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-108-A2A	B50511001
9	K4E40W0035	YD45D	35	56	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-35-A2A	B50505001
10	K4E40W0042	YD45D	42	60	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-42-A2A	B50509001
11	K4E40W0054	YD45D	54	40	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-54-A2A	B50513001
12	K4E40W0076	YD45D	76.1	25	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-76.1-A2A	B50515001
13	K4E40W0088	YD45D	88.9	18	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-88.9-A2A	B50508001
14	K4E0020008	YD90	108	10	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-108-A3A	B50512001
15	K4E0020028	YD90	28	300	32	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-28-A2A	B50506001
16	K4E0020035	YD90	35	200	20	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-35-A3A	B50508001
17	K4E0020042	YD90	42	300	32	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-42-A3A	B50509001
18	K4E0020054	YD90	54	160	20	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-54-A3A	B50515001
19	K4E0020076	YD90	76.1	36	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-76.1-A3A	B50512001
20	K4E0020088	YD90	88.9	42	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-88.9-A3A	B50505001
21	K4E01W0008	YD90D	108	6	2	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-108-A4A	B50503001
22	K4E01W0028	YD90D	28	120	13	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-28-A3A	B50505001
23	K4E01W0035	YD90D	35	90	13	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-35-A4A	B50513001
24	K4E01W0042	YD90D	42	100	13	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-42-A4A	B50514001
25	K4E01W0054	YD90D	54	96	13	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-54-A4A	B50510001
26	K4E01W0076	YD90D	76.1	30	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-76.1-A4A	B50502001
27	K4E01W0088	YD90D	88.9	14	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-88.9-A4A	B50509001
28	K4E2700008	YDDS	108	16	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-108-A5A	B50505001
29	K4E2700028	YDDS	28	200	20	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-28-A1A	B50507001
30	K4E2700035	YDDS	35	120	13	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-35-A1A	B50512001
31	K4E2700042	YDDS	42	70	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-42-A5A	B50506001
32	K4E2700054	YDDS	54	100	13	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-54-A5A	B50505001
33	K4E2700076	YDDS	76.1	40	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-76.1-A1A	B50506001

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# Ref.		A3A-252C271B				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality			
v=ok / x=no														
34	K4E2700088	YDDS	88.9	30	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-88.9-A1A	B50506001
35	K4E3200008	YDDSL	108	10	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-108-A1A	B50512001
36	K4E3200042	YDDSL	42	24	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-42-A6A	B50501001
37	K4E3200054	YDDSL	54	24	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-54-A6A	B50507001
38	K4E3200076	YDDSL	76.1	16	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-76.1-A2A	B50502001
39	K4E3200088	YDDSL	88.9	12	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-88.9-A2A	B50511001
40	K4E0410088	YD45	88.9	16	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-88.9-A3A	B50505001
41	K4E0410076	YD45	76.1	25	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-76.1-A3A	B50509001
42	K4E0410054	YD45	54	48	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-54-A1A	B50513001
43	K4E0410042	YD45	42	96	13	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-42-A1A	B50515001
44	K4E0410035	YD45	35	50	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-35-A2A	B50508001
45	K4E0410028	YD45	28	120	13	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-28-A2A	B50512001
46	K4E0410008	YD45	108	2	2	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-108-A2A	B50506001
47	K4E27F280E	YDSF	28-25	120	13	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-28-A3A	B50508001
48	K4E27F350F	YDSF	35-32	80	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-35-A3A	B50512001
49	K4E27F420G	YDSF	42-40	48	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-42-A2A	B50506001
50	K4E27F540I	YDSF	54-50	35	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-54-A2A	B50505001
51	K4E27M350F	YDSM	35-32	60	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-35-A4A	B50509001
52	K4E27M420G	YDSM	42-40	55	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-42-A3A	B50515001
53	K4E27M540I	YDSM	54-50	70	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-54-A3A	B50512001
54	K4E27M760K	YDSM	76.1-65	48	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-76.1-A4A	B50505001
55	K4E27M880L	YDSM	88.9-80	10	3	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-88.9-A4A	B50503001
56	K4E2403528	YDSRCK	28X35	100	13	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-28-A1A	B50505001
57	K4E2404228	YDSRCK	28X42	100	13	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-28-A2A	B50513001
58	K4E2405428	YDSRCK	28X54	100	13	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-28-A3A	B50514001
59	K4E2404235	YDSRCK	35X42	160	20	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-35-A1A	B50510001
60	K4E2405435	YDSRCK	35X54	60	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-35-A2A	B50502001
61	K4E2405442	YDSRCK	42X54	40	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-42-A4A	B50509001
62	K4E2400854	YDSRCK	54X108	6	2	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-54-A4A	B50505001
63	K4E2407654	YDSRCK	54X76.1	32	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-54-A5A	B50507001
64	K4E2400876	YDSRCK	76.1X108	4	2	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-76.1-A1A	B50512001
65	K4E2400888	YDSRCK	88.9X108	6	2	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-88.9-A1A	B50506001
66	K4E27F540G	YDSRF	54-40	60	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-54-A6A	B50505001
67	K4E27M350E	YDSRM	35-25	80	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-35-A3A	B50506001
68	K4E136350F	YDTF	35-32X35	60	8	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-35-A4A	B50505001
69	K4E136420G	YDTF	42-40X42	40	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-42-A5A	B50506001
70	K4E136540I	YDTF	54-50X54	40	5	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-54-A1A	B50506001
71	K4E13R0828	YDTR	108X28X108	2	2	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-108-A3A	B50512001
72	K4E13R0835	YDTR	108X35X108	2	2	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-108-A4A	B50501001
73	K4E13R0842	YDTR	108X42X108	2	2	AISI304	EPDM	OK	OK	OK	OK	✓	JRD250315-108-A5A	B50507001

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2025.05.20	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-252C271B				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality			
												√=ok / x=no		
74	K4E13R0854	YDTR	108X54X108	2	2	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-108-A1A	B50502001
75	K4E13R0876	YDTR	108X76.1X108	2	2	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-108-A2A	B50511001
76	K4E13R0888	YDTR	108X88.9X108	2	2	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-108-A3A	B50505001
77	K4E13R3528	YDTR	35X28X35	60	8	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-35-A1A	B50509001
78	K4E13R4228	YDTR	42X28X42	40	5	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-42-A6A	B50505001
79	K4E13R4235	YDTR	42X35X42	30	5	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-42-A1A	B50506001
80	K4E13R5428	YDTR	54X28X54	60	8	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-54-A2A	B50506001
81	K4E13R5435	YDTR	54X35X54	60	8	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-54-A3A	B50512001
82	K4E13R5442	YDTR	54X42X54	48	5	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-54-A4A	B50501001
83	K4E13R7628	YDTR	76.1X28X76.1	12	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-76.1-A2A	B50507001
84	K4E13R7635	YDTR	76.1X35X76.1	24	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-76.1-A3A	B50502001
85	K4E13R7642	YDTR	76.1X42X76.1	24	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-76.1-A4A	B50511001
86	K4E13R7654	YDTR	76.1X54X76.1	24	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-76.1-A1A	B50505001
87	K4E13R8828	YDTR	88.9X28X88.9	3	2	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-88.9-A2A	B50509001
88	K4E13R8835	YDTR	88.9X35X88.9	3	2	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-88.9-A3A	B50513001
89	K4E13R8842	YDTR	88.9X42X88.9	3	2	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-88.9-A4A	B50515001
90	K4E13R8854	YDTR	88.9X54X88.9	6	2	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-88.9-A1A	B50508001
91	K4E13R8876	YDTR	88.9X76.1X88.9	12	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-88.9-A2A	B50512001
92	K4E136350C	YDTRF	35-15X35	30	5	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-35-A2A	B50506001
93	K4E136350D	YDTRF	35-20X35	60	8	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-35-A3A	B50508001
94	K4E136420C	YDTRF	42-15X42	30	5	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-42-A2A	B50515001
95	K4E136420D	YDTRF	42-20X42	30	5	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-42-A3A	B50508001
96	K4E136540C	YDTRF	54-15X54	20	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-54-A5A	B50512001
97	K4E136540D	YDTRF	54-20X54	20	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD250315-54-A6A	B50506001
Verificato da / Checked by:		PT	Approvato/Approved											
Data/Date:		2025.05.20	Data/Date:	2025.05.20										





K-PRESS srl
via della Cooperazione, 99, 38123, Trento (TN)
P.IVA 02777060225, kpress@pec.it
info@kpress.it, www.kpress.it

REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Standard:		EN 10088				Standard:		EN 10088		Data / Date:		2025.05.20
# Ref.		A3A-252C271B				# Report:		206006-3				
#	Colata / Heat No.	Analisi Chimica / Chemical Analysis							Proprietà Meccaniche / Mechanical Property			Risultati dell'ispezione / Inspection Result
		C %	Si%	Mn %	P%	S%	Cr %	Ni %	Resistenza alla Trazione / Tensile Strength	Resistenza allo Snervamento / Yield Strength	Allungamento / Elongation	
		<=0.07	<=1.0	<=2.0	<=0.045	<=0.015	17.5-19.5	8.0-10.5	540-750Mpa	>=230Mpa	>=45%	v=ok / x=no
1	JRD250315-108-A1A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
2	JRD250315-28-A1A	0.042	0.89	1.69	0.023	0.007	19.06	10.05	697	332	58.1	v
3	JRD250315-35-A1A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
4	JRD250315-42-A1A	0.042	0.89	1.69	0.023	0.007	19.06	10.05	697	332	58.1	v
5	JRD250315-54-A1A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
6	JRD250315-76.1-A1A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
7	JRD250315-88.9-A1A	0.039	0.8	1.44	0.026	0.009	18.59	9.48	664	309	55.8	v
8	JRD250315-108-A2A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
9	JRD250315-35-A2A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
10	JRD250315-42-A2A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
11	JRD250315-54-A2A	0.039	0.8	1.44	0.026	0.009	18.59	9.48	664	309	55.8	v
12	JRD250315-76.1-A2A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
13	JRD250315-88.9-A2A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
14	JRD250315-108-A3A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
15	JRD250315-28-A2A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
16	JRD250315-35-A3A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
17	JRD250315-42-A3A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
18	JRD250315-54-A3A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
19	JRD250315-76.1-A3A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
20	JRD250315-88.9-A3A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
21	JRD250315-108-A4A	0.039	0.8	1.44	0.026	0.009	18.59	9.48	664	309	55.8	v
22	JRD250315-28-A3A	0.067	0.55	1.15	0.038	0.012	17.81	8.73	580	258	49.1	v

23	JRD250315-35-A4A	0.042	0.89	1.69	0.023	0.007	19.06	10.05	697	332	58.1	v
24	JRD250315-42-A4A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
25	JRD250315-54-A4A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
26	JRD250315-76.1-A4A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
27	JRD250315-88.9-A4A	0.042	0.89	1.69	0.023	0.007	19.06	10.05	697	332	58.1	v
28	JRD250315-108-A5A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
29	JRD250315-42-A5A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
30	JRD250315-54-A5A	0.042	0.89	1.69	0.023	0.007	19.06	10.05	697	332	58.1	v
31	JRD250315-42-A6A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v
32	JRD250315-54-A6A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	v

Verificato da / Checked by:		PT	Approvato / Approved:									
Data / Date:		2025.05.20	Data / Date:		2025.05.20							

