



K-PRESS srl
via della Cooperazione, 99, 38123, Trento (TN)
P.IVA 02777060225, kpress@pec.it
info@kpress.it, www.kpress.it

REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2025.05.20	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-252C271A				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimensioni / Size	Marcatura / Marking	Superficie / Surface quality	√=ok / x=no		
1	K6E0020042	YD90	42	30	5	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-42-A1A	B50514001
2	K6E01W0008	YD90D	108	2	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-108-A1A	B50508001
3	K6E01W0042	YD90D	42	25	5	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-42-A2A	B50512001
4	K6E01W0076	YD90D	76.1	5	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-76.1-A1A	B50509001
5	K6E2700022	YDDS	22	300	32	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-22-A1A	B50510001
6	K6E2700028	YDDS	28	200	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-28-A1A	B50512001
7	K6E2700076	YDDS	76.1	24	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-76.1-A2A	B50509001
8	K6E3200054	YDDSL	54	12	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-54-A1A	B50503001
9	K6E27F150C	YDSF	15-15	400	32	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-15-A1A	B50511001
10	K6E27F180C	YDSF	18-15	300	32	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-18-A1A	B50515001
11	K6E27F540I	YDSF	54-50	35	5	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-54-A2A	B50504001
12	K6060F420G	YDSFC	42-40	35	5	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-42-A1A	B50519001
13	K6E33F350F	YDSHJF	35-32	48	5	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-35-A1A	B50519001
14	K6E33F540I	YDSHJF	54-50	20	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-54-A1A	B50505001
15	K6E2402815	YDSRCK	15X28	150	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-15-A2A	B50511001
16	K6E2403515	YDSRCK	15X35	100	13	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-15-A1A	B50503001
17	K6E2405428	YDSRCK	28X54	100	13	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-28-A1A	B50514001
18	K6E2405435	YDSRCK	35X54	60	8	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-35-A2A	B50510001
19	K6E2400854	YDSRCK	54X108	2	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-54-A2A	B50502001
20	K6E27F150D	YDSRF	15-20	200	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-15-A2A	B50509001
21	K6E27F180D	YDSRF	18-20	200	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-18-A1A	B50505001
22	K6E27F220C	YDSRF	22-15	200	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-22-A1A	B50507001
23	K6E13R0822	YDTR	108X22X108	2	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-108-A2A	B50514001
24	K6E13R0828	YDTR	108X28X108	2	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-108-A3A	B50514001
25	K6E13R0835	YDTR	108X35X108	2	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-108-A1A	B50506001
26	K6E13R0854	YDTR	108X54X108	2	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-108-A2A	B50519001
27	K6E13R0888	YDTR	108X88.9X108	2	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-108-A3A	B50506001
28	K6E13R4222	YDTR	42X22X42	40	5	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-42-A2A	B50502001
29	K6E13R5422	YDTR	54X22X54	20	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-54-A1A	B50504001
30	K6E13R7635	YDTR	76.1X35X76.1	6	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-76.1-A3A	B50510001
31	K6E13R8828	YDTR	88.9X28X88.9	3	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-88.9-A1A	B50504001
32	K6E13R8854	YDTR	88.9X54X88.9	3	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-88.9-A2A	B50506001
33	K6E0020035	YD90	35	50	8	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-35-A1A	B50505001

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2025.05.20	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-252C271A				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch QTY (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimensioni / Size	Marcatura / Marking	Superficie / Surface quality	√=ok / x=no		
34	K6E0020028	YD90	28	100	13	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-28-A1A	B50506001
35	K6E0020015	YD90	15	200	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-15-A1A	B50503001
36	K6E40W0088	YD45D	88.9	4	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-88.9-A1A	B50501001
37	K6E40W0054	YD45D	54	40	5	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-54-A2A	B50510001
38	K6E0410076	YD45	76.1	5	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-76.1-A1A	B50506001
39	K6E0410042	YD45	42	24	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-42-A1A	B50506001
40	K6E0410018	YD45	18	200	20	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-18-A1A	B50502001
41	K6E1300042	YD3T	42X42X42	30	5	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-42-A2A	B50502001
42	K6E1300035	YD3T	35X35X35	40	5	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-35-A2A	B50504001
43	K6E1300028	YD3T	28X28X28	80	8	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-28-A1A	B50511001
44	K6E1300008	YD3T	108X108X108	2	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-108-A1A	B50509001
45	K6E13R8876	YDTR	88.9X76.1X88.9	3	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-88.9-A2A	B50510001
46	K6E136350C	YDTRF	35-15X35	40	5	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-35-A1A	B50506001
47	K6E136760D	YDTRF	76.1-20X76.1	12	3	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-76.1-A2A	B50504001
48	K6E136760I	YDTRF	76.1-50X76.1	6	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-76.1-A3A	B50509001
49	K6E136880D	YDTRF	88.9-20X88.9	3	2	AISI316L	EPDM	OK	OK	OK	OK	√	JRD250315-88.9-A1A	B50506001
Verificato da / Checked by:		PT	Approvato/Approved											
Data/Date:		2025.05.20	Data/Date:	2025.05.20										



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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Standard:		EN 10088				Standard:		EN 10088		Data / Date:		2025.05.20
# Ref.		A3A-252C271A				# Report:		206006-3				
#	Colata / Heat No.	Analisi Chimica / Chemical Analysis							Proprietà Meccaniche / Mechanical Property			Risultati dell'ispezione / Inspection Result
		C %	Si%	Mn %	P%	S%	Cr %	Ni %	Resistenza alla Trazione / Tensile Strength	Resistenza allo Snervamento / Yield Strength	Allungamento / Elongation	
		<=0.03	<=1.0	<=2.0	<=0.045	<=0.015	16.5-18.5	10.0-13.0	530-680Mpa	>=240Mpa	>=40%	v=ok / x=no
1	JRD250315-42-A1A	0.019	0.48	1.47	0.033	0.002	18.02	12.45	625	282	57	v
2	JRD250315-108-A1A	0.016	0.42	1.35	0.03	0.002	17.61	11.82	598	274	50	v
3	JRD250315-42-A2A	0.015	0.4	1.22	0.029	0.002	17.27	11.05	580	262	54	v
4	JRD250315-76.1-A1A	0.013	0.39	1.29	0.027	0.003	16.86	10.71	570	255	52	v
5	JRD250315-22-A1A	0.018	0.46	1.4	0.031	0.002	17.74	12.28	605	279	59	v
6	JRD250315-28-A1A	0.014	0.41	1.33	0.028	0.002	17.5	11.37	588	267	51	v
7	JRD250315-76.1-A2A	0.017	0.44	1.25	0.032	0.002	17.19	10.64	575	251	53	v
8	JRD250315-54-A1A	0.011	0.36	1.18	0.025	0.003	16.68	10.27	565	245	56	v
9	JRD250315-15-A1A	0.02	0.5	1.45	0.034	0.002	18.15	12.59	630	285	58	v
10	JRD250315-18-A1A	0.016	0.43	1.37	0.03	0.002	17.33	11.16	590	269	50	v
11	JRD250315-54-A2A	0.015	0.41	1.24	0.029	0.002	17.08	10.92	582	263	55	v
12	JRD250315-35-A1A	0.014	0.39	1.3	0.028	0.002	17.41	11.68	586	270	52	v
13	JRD250315-15-A2A	0.018	0.47	1.43	0.031	0.002	17.89	12.17	618	280	57	v
14	JRD250315-35-A2A	0.012	0.38	1.21	0.027	0.003	16.72	10.45	569	247	54	v
15	JRD250315-108-A2A	0.017	0.42	1.36	0.031	0.002	17.22	11.73	595	272	51	v
16	JRD250315-108-A3A	0.015	0.4	1.27	0.029	0.002	17.58	10.81	583	264	53	v
17	JRD250315-76.1-A3A	0.019	0.49	1.41	0.033	0.002	18.08	12.36	622	283	56	v

18	JRD250315-88.9-A1A	0.013	0.37	1.17	0.026	0.003	16.81	10.62	571	252	55	√
19	JRD250315-88.9-A2A	0.016	0.44	1.32	0.03	0.002	17.67	11.48	597	275	50	√

Verificato da / Checked by:PT

Approvato / Approved:

Data / Date:2025.05.20

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