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REPORT DI ISPEZIONE / INSPECTION REPORT

Norma di riferimento / Reference standard:				EN 10312						Data/Date:		2026.04.18	Colata / Heat No.	Lotto produzione / Batch No.
# Ref.		A3A-262A253B				# Report:		206006-2						
#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Risultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality			
												√=ok / x=no		
1	K4E1300008	YD3T	108X108X108	8	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-108-A1A	B60325001
2	K4E1300015	YD3T	15X15X15	100	13	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-15-A1A	B60408001
3	K4E1300028	YD3T	28X28X28	80	8	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-28-A1A	B60314001
4	K4E1300035	YD3T	35X35X35	40	5	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-35-A1A	B60325001
5	K4E1300054	YD3T	54X54X54	15	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-54-A1A	B60325001
6	K4E1300088	YD3T	88.9X88.9X88.9	12	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-88.9-A1A	B60323001
7	K4E0410008	YD45	108	16	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-108-A2A	B60323001
8	K4E0410042	YD45	42	24	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-42-A1A	B60325001
9	K4E0020008	YD90	108	20	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-108-A3A	B60306001
10	K4E0020035	YD90	35	100	13	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-35-A1A	B60424001
11	K4E0020042	YD90	42	60	8	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-42-A2A	B60324001
12	K4E0020054	YD90	54	64	8	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-54-A2A	B60424001
13	K4E0020076	YD90	76.1	18	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-76.1-A1A	B60425001
14	K4E0020088	YD90	88.9	36	5	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-88.9-A2A	B60324001
15	K4E2700008	YDDS	108	12	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-108-A1A	B60325001
16	K4E2700042	YDDS	42	70	8	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-42-A1A	B60424001
17	K4E2700054	YDDS	54	100	13	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-54-A3A	B60325001
18	K4E2700076	YDDS	76.1	16	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-76.1-A2A	B60424001
19	K4E2700088	YDDS	88.9	12	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-88.9-A3A	B60424001
20	K4E3200008	YDDSL	108	4	2	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-108-A2A	B60314001
21	K4E3200054	YDDSL	54	12	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-54-A1A	B60425001
22	K4E3200076	YDDSL	76.1	12	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-76.1-A1A	B60324001
23	K4E3200088	YDDSL	88.9	9	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-88.9-A1A	B60324001
24	K4E27F540I	YDSF	54-50	35	5	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-54-A2A	B60325001
25	K4E27M220D	YDSM	22-20	200	20	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-22-A1A	B60307001
26	K4E27M420G	YDSM	42-40	110	13	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-42-A2A	B60324001
27	K4E27M540I	YDSM	54-50	35	5	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-54-A3A	B60324001
28	K4E27M880L	YDSM	88.9-80	20	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-88.9-A2A	B60324001
29	K4E27F280D	YDSRF	28-20	180	20	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-28-A1A	B60425001
30	K4E27M220E	YDSRM	22-25	200	20	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-22-A1A	B60323001
31	K4E136540I	YDTF	54-50X54	40	5	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-54-A1A	B60425001
32	K4E13R0822	YDTR	108X22X108	20	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-108-A3A	B60314001

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#	Codice Articolo / Item Code	Articolo / Item	Dimensione / Size (mm)	Q.tà prodotta / Batch Qty (pcs)	Q.tà Campione / Sample QTY (pcs)	Materiale / Material	Materiale O-ring / Sealing Ring Material	Dettaglio verifiche (Inspection items)				Resultato Verifiche / Inspection Result		
								Prova tenuta aria / Air tight test	Dimenzioni / Size	Marcatura / Marking	Superficie / Surface quality	√=ok / x=no		
33	K4E13R7635	YDTR	76.1X35X76.1	24	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-76.1-A2A	B60323001
34	K4E13R7642	YDTR	76.1X42X76.1	24	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-76.1-A1A	B60425001
35	K4E13R8835	YDTR	88.9X35X88.9	21	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-88.9-A3A	B60315001
36	K4E13R8854	YDTR	88.9X54X88.9	18	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-88.9-A1A	B60325001
37	K4E136080I	YDTRF	108-50X108	8	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-108-A1A	B60314001
38	K4E136350C	YDTRF	35-15X35	90	13	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-35-A1A	B60325001
39	K4E136420C	YDTRF	42-15X42	60	8	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-42-A1A	B60324001
40	K4E136880I	YDTRF	88.9-50X88.9	24	3	AISI304	EPDM	OK	OK	OK	OK	√	JRD260211-88.9-A2A	B60314001
Verificato da / Checked by:		PT	Approvato/Approved											
Data/Date:		2026.04.18	Data/Date:		2026.04.18									

Norma di riferimento / Standard:		EN 10088				Standard:		EN 10088		Data / Date:		2026.04.18
# Ref.		A3A-262A253B				# Report:		206006-3				
#	Colata / Heat No.	Analisi Chimica / Chemical Analysis							Proprietà Meccaniche / Mechanical Property			Risultati dell'ispezione / Inspection Result
		C %	Si%	Mn %	P%	S%	Cr %	Ni %	Resistenza alla Trazione / Tensile Strength	Resistenza allo Snervamento / Yield Strength	Allungamento / Elongation	
		<=0.07	<=1.0	<=2.0	<=0.045	<=0.015	17.5-19.5	8.0-10.5	540-750Mpa	>=230Mpa	>=45%	
1	JRD260211-108-A1A	0.057	0.69	1.28	0.03	0.011	18.33	9.21	631	289	52.9	√
2	JRD260211-15-A1A	0.057	0.69	1.28	0.03	0.011	18.33	9.21	631	289	52.9	√
3	JRD260211-28-A1A	0.057	0.69	1.28	0.03	0.011	18.33	9.21	631	289	52.9	√
4	JRD260211-35-A1A	0.057	0.69	1.28	0.03	0.011	18.33	9.21	631	289	52.9	√
5	JRD260211-54-A1A	0.06	0.45	1	0.043	0.015	17.5	8	540	230	45	√
6	JRD260211-88.9-A1A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	√
7	JRD260211-108-A2A	0.057	0.69	1.28	0.03	0.011	18.33	9.21	631	289	52.9	√
8	JRD260211-42-A1A	0.06	0.45	1	0.043	0.015	17.5	8	540	230	45	√
9	JRD260211-108-A3A	0.057	0.69	1.28	0.03	0.011	18.33	9.21	631	289	52.9	√
10	JRD260211-42-A2A	0.06	0.45	1	0.043	0.015	17.5	8	540	230	45	√
11	JRD260211-54-A2A	0.06	0.45	1	0.043	0.015	17.5	8	540	230	45	√
12	JRD260211-76.1-A1A	0.046	0.97	1.85	0.019	0.006	19.5	10.5	750	360	60	√
13	JRD260211-88.9-A2A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	√
14	JRD260211-54-A3A	0.06	0.45	1	0.043	0.015	17.5	8	540	230	45	√
15	JRD260211-76.1-A2A	0.046	0.97	1.85	0.019	0.006	19.5	10.5	750	360	60	√
16	JRD260211-88.9-A3A	0.051	0.67	1.33	0.031	0.011	18.29	9.17	616	279	51.8	√
17	JRD260211-22-A1A	0.057	0.69	1.28	0.03	0.011	18.33	9.21	631	289	52.9	√
Verificato da / Checked by:		PT Approvato / Approved:  										
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